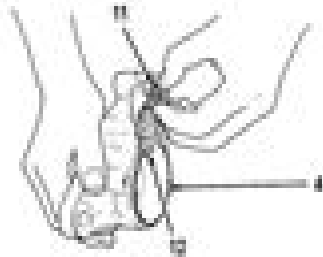


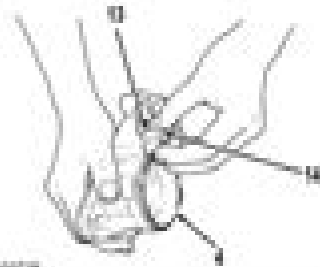
Illustration

8. Remove steel ball (10) from overrunning clutch (9).



Illustration

18. Remove armature reduction gear (17) and idler gear (12) from housing (4).



Illustration

11. Remove response (13) and rollers (14) from housing (4).



Illustration

12. Remove return spring (15) from solenoid (2).

#### NOTE

Do not use a liquid cleaning agent to clean the armature, field winding, or overrunning clutch. A liquid cleaning agent can damage the insulation in the armature and field windings. It could also dissolve the grease in the overrunning clutch.

13. Clean the armature, field winding and overrunning clutch with solvent agents and a brush.
14. If the controller is dirty, it may be cleaned with No. 00 sandpaper. Do not use emery cloth.
15. Inspect all parts for wear and damage.

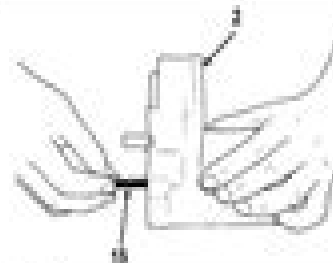


Illustration

#### 40-10 Series Reduction Starting Motor

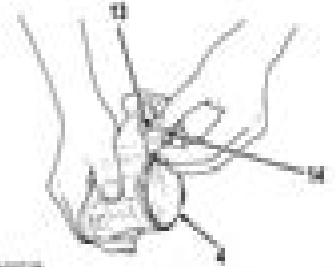
- (1) Field (2) Armature (3) Lead wire (4) Solenoid (5) Starting motor case (6) Drive and housing (7) Brush holder (8) Brush (9) Overrunning clutch (10) Steel ball (11) Armature reduction gear (12) Idler gear (13) Response (14) Roller (15) Return spring

#### Assemble Starting Motor



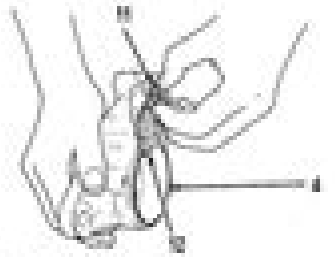
Illustration

1. Install return spring (15) into solenoid (2).



Illustration

2. Install rollers (14) and response (13) into drive and housing (6).



Illustration

3. Put idler gear (12) and armature reduction gear (17) into housing (4).

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**Marcel A. Müller**



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## **Table of Contents Daewoo D50 Manuals**

1. Understanding the eBook Daewoo D50 Manuals
  - The Rise of Digital Reading Daewoo D50 Manuals
  - Advantages of eBooks Over Traditional Books
2. Identifying Daewoo D50 Manuals
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Daewoo D50 Manuals
  - User-Friendly Interface
4. Exploring eBook Recommendations from Daewoo D50 Manuals
  - Personalized Recommendations
  - Daewoo D50 Manuals User Reviews and Ratings
  - Daewoo D50 Manuals and Bestseller Lists
5. Accessing Daewoo D50 Manuals Free and Paid eBooks
  - Daewoo D50 Manuals Public Domain eBooks
  - Daewoo D50 Manuals eBook Subscription Services
  - Daewoo D50 Manuals Budget-Friendly Options
6. Navigating Daewoo D50 Manuals eBook Formats

- ePub, PDF, MOBI, and More
- Daewoo D50 Manuals Compatibility with Devices
- Daewoo D50 Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Daewoo D50 Manuals
  - Highlighting and Note-Taking Daewoo D50 Manuals
  - Interactive Elements Daewoo D50 Manuals
- 8. Staying Engaged with Daewoo D50 Manuals
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Daewoo D50 Manuals
- 9. Balancing eBooks and Physical Books Daewoo D50 Manuals
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Daewoo D50 Manuals
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Daewoo D50 Manuals
  - Setting Reading Goals Daewoo D50 Manuals
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Daewoo D50 Manuals
  - Fact-Checking eBook Content of Daewoo D50 Manuals
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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