

draw lower pto shaft and remove pto clutch. Remove the snap ring from rear of pto driven gear, then remove driven gear. Disconnect 1st-2nd and 3rd-4th selector rods from gear selector levers.

Disconnect all interfering hydraulic lines and wiring. Using a sling and hoist (Fig. 89), lift off steering support assembly. Remove right and left brake pipes. Remove steering supply and return pipes, power shift return pipe and oil cooler supply and return pipes.

**NOTE:** Plug or cap all openings immediately to prevent foreign material from entering systems.

Place special tool (Churchill #MS 2700) or equivalent, under tractor. See Fig. 89A. Adjust splitting tool to support tractor under speed gearbox and rear main frame. Place wooden wedges between front axle and front support to prevent tipping. Unbolt range section (rear frame) from speed gearbox. After making certain that all wires and hydraulic lines are disconnected, roll engine and speed gearbox forward from range section.

Attach a sling and hoist to speed gearbox and block up securely under engine oil pan. Unbolt clutch housing from engine, then separate speed gearbox from

engine. If available, attach speed gearbox assembly in a transmission stand.

Unbolt and remove bottom core plate (12—Fig. 86) and regulator valve (4) assembly, then remove oil inlet tube (7). Remove clutch release bearing and sleeve. Drive roll pins from release fork, withdraw release shaft and remove fork. Unbolt and remove pto driven shaft end cover and metal gasket as shown in Fig. 90. Remove snap ring from front end of driven shaft. Working through bottom core plate opening, remove snap ring from pto driven gear. Drive the driven shaft rearward out of bearing and remove bearing. Withdraw the shaft and have helper remove gear as shaft is removed. Unbolt and remove clutch release sleeve carrier, then withdraw pto drive shaft and gear as shown in Fig. 91. Remove snap ring from front end of countershaft and remove countershaft gear. Remove the two speed Power Shift unit from front of speed gearbox. See Fig. 92.

If removal of direct drive gear (2—Fig. 95) is desired, refer to paragraph 110 and remove speed selector cover, selector shaft and forks and the mainshaft and gears. Then, see Figs. 93 and 94.

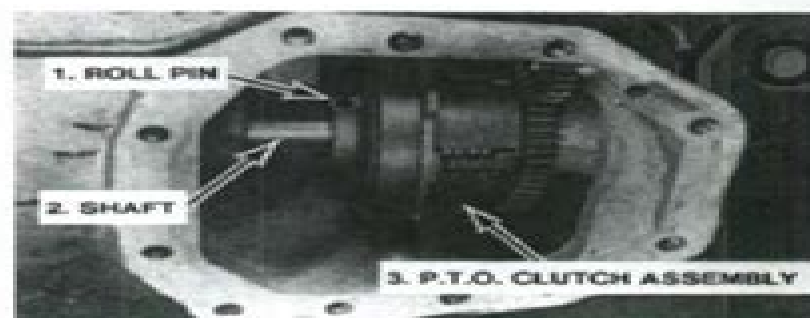


Fig. 88—Bottom view of pto clutch (cover removed).

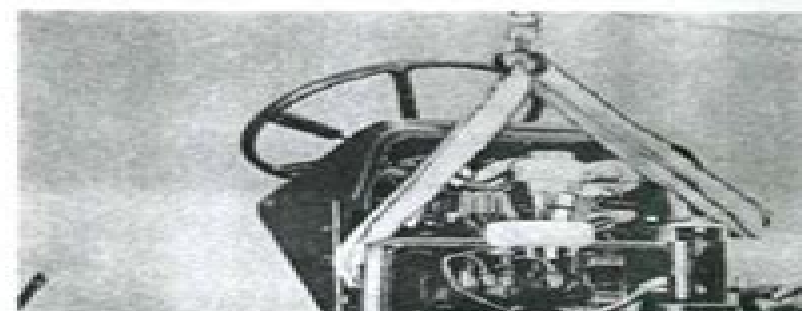


Fig. 89—Attach sling and hoist as shown to remove steering support assembly.

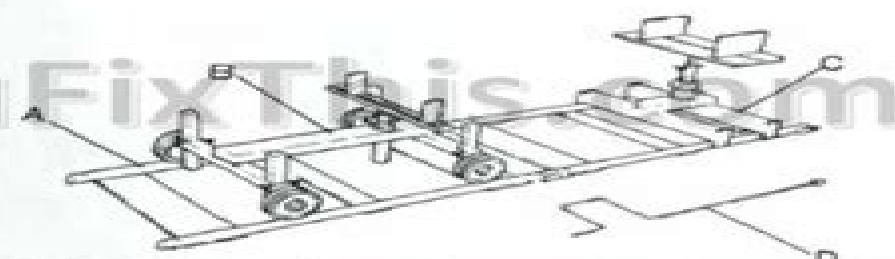


Fig. 89A—View of Churchill tool number MS 2700 used for splitting tractor.

- A. Guide rails
- B. Movable support
- C. Static support
- D. Adjusting crank

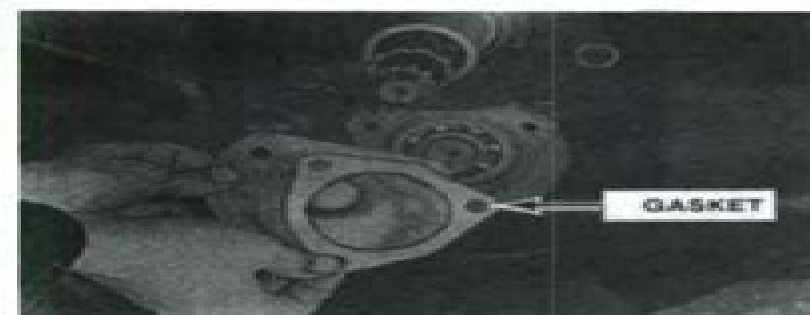


Fig. 90—Unbolt and remove pto driven shaft end cover and metal gasket.

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