

Hydraulic Unit

Note: The hydraulic unit has the same function for all models. There are minor differences in the length of the piston rods (P1040 S and P10) and the external hydraulic pressure port on the housing and on the oil inlet tube on the P1040 S.

Note: Two different hydraulic units are used on the P1040 S. To distinguish them for the purposes of this manual and the parts manual we shall refer to them as "version 1" and "version 2".

Functional Description

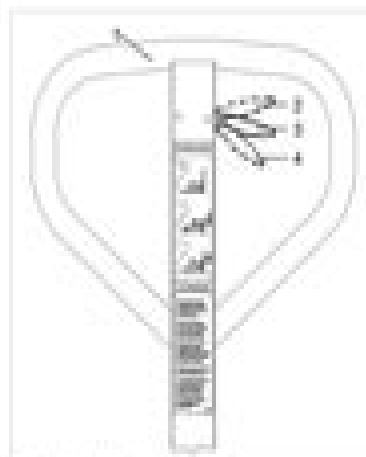


Fig. 1 Control handle and selector

- 1 Control handle
- 2 "Lower" position
- 3 "Neutral" position
- 4 "Lift" position

Lifting

(See Fig. 2)

The camshaft (12) is rotated via a tie rod and chain connected to the selector, and a steering lever. Starting from the "neutral" position, the control piston (26) extends fully via the spring (32) and releases the check valve (24).

When the control handle is raised the pump piston is pushed up by the spring (5). This sucks hydraulic oil out of the reservoir. The hydraulic oil flows via the up-

per check valve (24) through the valve cartridge (24) and on to the pump piston (5).

The hydraulic oil continues to flow until the control handle reaches its lift end.

If the control handle is now moved down, the descending pump piston creates a back flow. This back flow closes the check valve (24). As a result the back flow to the reservoir is blocked. The pressure created opens the check valve (25). The hydraulic oil flows through the valve cartridge to the piston rod. The piston rod extends and the lift is raised.

When the control handle reaches its lower limit, the handle is raised again and the cycle repeats itself.

As the handle is raised, the lower check valve (25) in the valve cartridge closes and the hydraulic oil remains in the piston rod chamber.

Actuating lever in neutral position

The camshaft (12) is rotated via a tie rod and chain connected to the actuating lever, and a steering lever. Starting from the "lift" position, the camshaft pushes the control piston down slightly. The upper check valve (24) is opened as a result, and is kept open by the control piston.

However, pumping with the control handle has no effect for the following reason:

The hydraulic oil sucked from the reservoir when the control handle is raised flows through the control piston chamber (26), via the upper check valve (24) into the valve cartridge (7) and on to the pump piston (5).

If the handle is now pushed down the hydraulic oil flows back to the reservoir via the same path, since the upper check valve is kept open by the control piston.

Lowering

The camshaft (12) is rotated via a tie rod and chain connected to the selector, and a steering lever. Starting from the "neutral" position, the camshaft pushes the control piston down slightly. The upper check valve (24) opens the lower check valve (25) via a plunger.

This releases the path in the direction of flow and the hydraulic oil flows out of the lift chamber back to the reservoir. The piston rod (16) lowers.

If the selector is released, springs (5, 32) and the spring in the control handle return all components to their previous positions.

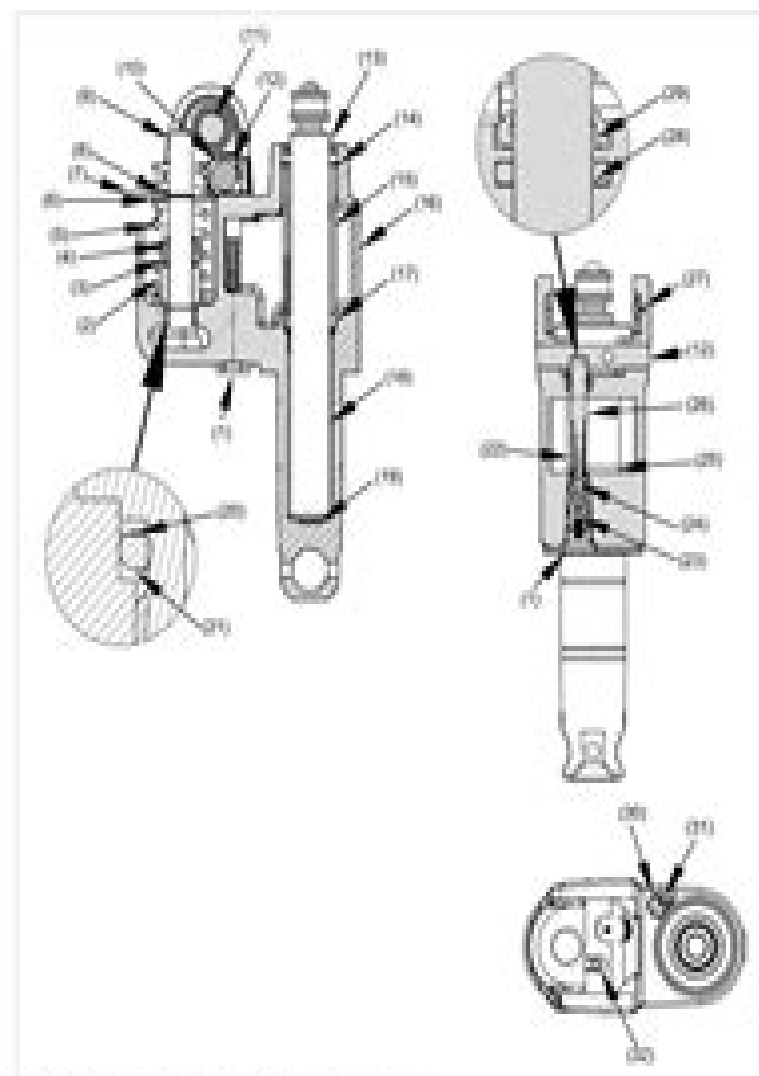


Fig. 2 Schematic diagram, cross section through hydraulic unit

Crown Pth50 Service Manual

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