#### ■ 1. HAMMER:

TIP: A Bench Block is a very handy fixture to hold and support your RE-CEIVER white disassembling & reassembling your AR-15.

> image courteey of Burtarfield Technologies, inc.

While restraining the HAMMER with your thumb or index finger. pull the TRIGGER and slowly.erelease the Hammer to the fired position.

Drift out the HAMMER PIVOT PIN in either Breck Stu-Remove the Hagmer and attached Hammer Boring/



#### ► 2. DISCONNECTOR:

DYD the TRIGGER PIN just enough to remove the DISCONNECTOR.

This may cause the DIS-CONNECTOR SPRING to separate from the TRIG-GER.



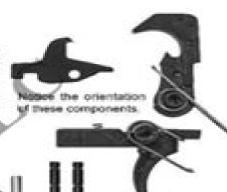
### ➤ 3. SAFETY LEVER:

Place the SAFETY LEVER halfway between its two positions. Using a brass or nylon punch, carefully push and waggle K obt. from right to left as shown.



#### ► 4. TRIGGER

Finish drifting out the TRIGGER PIN and lift the TRIGGER, TRIG-GER SPRING, and atteched DISCONNEC-TOR SPRING out offere LOWER RECEIVER



Use a Slave PM b hold the Disconnector and its Spring interpretation [ disring reassembly.

▶ 5. MAGAZINE CATCH: Decress the MAGAZINE CATCH!

BUTTON as far as possible, and then unscrew the Magazine Catch (counter clock-wise) and remove the Magazine Catch. toward the left. The MAGAZINE CATCH SPRING and BUTTON will be released from the right side.



First, notice the orientation of the EJECTION PORTCOVER SPRING. as shown on pages 4 and 7. Protectifine RECEIVER from being scratched by placing two pieces of ductiliage or similar. Rotate the EJECTION PORT COVER HINGE PIN SNAP RING to access the opened area of the "c" shaped and "Using two small screwdrivers. or similar, pently push outward.andidownward to slide the RING off the EJECTION PORT COVER WIN. A magnetic tipped screwdriver is handy for retrieving the ring.

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Remove the PINfowards the rear using your finglies or satell pliers which will also release the Spring.



of ALCi Defenses.

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Robert A. Sadowski

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