

Dispose of all fluids according to local regulations and mandates.

Note: The Balancer shafts are used on the 3114 Engines.

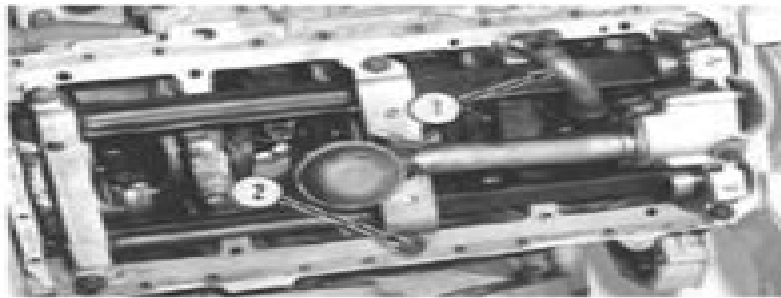


Illustration 1
314 engine

g00596194

1. Remove oil tube assembly (1).
2. Remove bolts (2) and the washers that hold the balancer group in position.
3. Remove the balancer group and the engine oil pump as a unit.

Installation Procedure

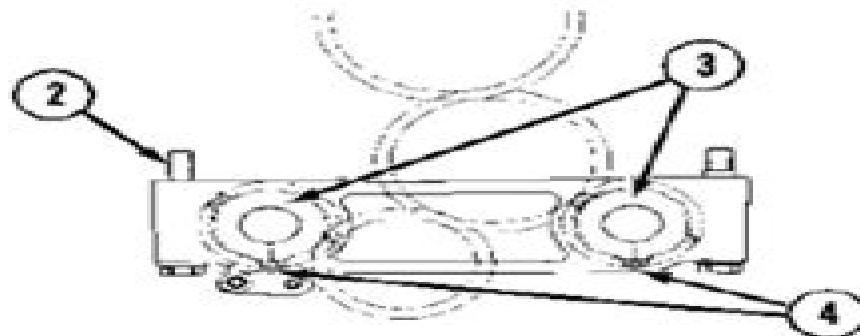


Illustration 2

g00596364

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Caterpillar Inc. Peoria, Ill..



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