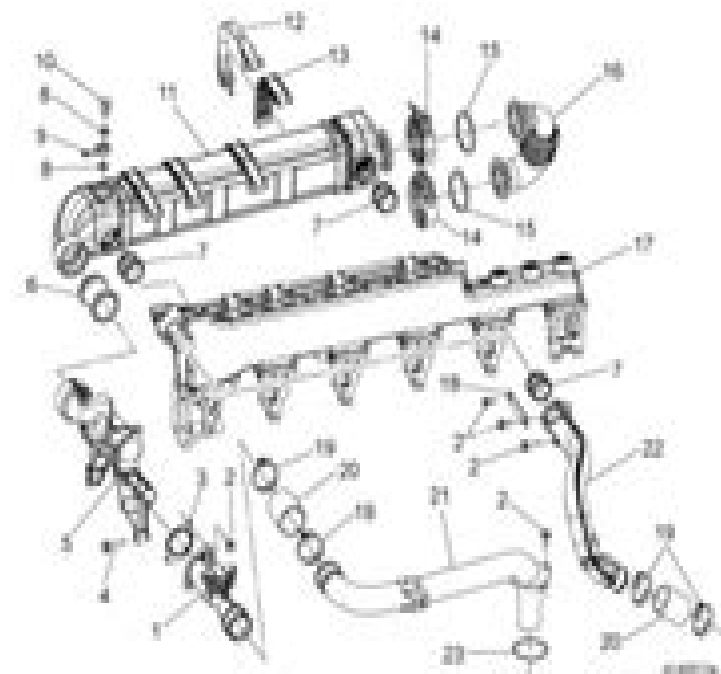
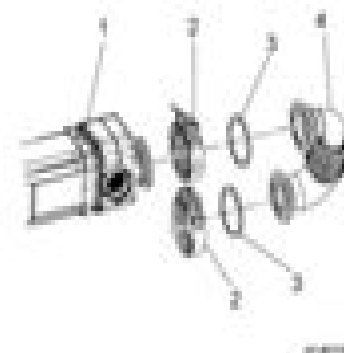


Check as follows:

NOTICE:

This clearing procedure must be followed after replacing a D016 turbocharger so that any failure will not cause excessive fuel, oil, or coolant to enter the exhaust system. Failure to perform this procedure could cause severe engine damage.

1. Shut off the engine, apply the parking brake, chock the wheels, and perform any other applicable safety steps.
2. Remove the EGR hot pipe (14) and gaskets (13) and inspect for any signs of liquid or moisture. The hot pipe and EGR cooler inlet should have a black dry soot residue inside.
 - (a) If liquid or moisture is present in the pipe, go to the next step.
 - (b) If there is no sign of liquid or moisture in the pipe or EGR cooler, install the hot pipe. No further action is required.



- | | | |
|---|------------------------|-------------------------------|
| 1. Gasket | 9. Bypass Valve | 17. Water Manifold |
| 2. Bolt | 10. Bypass Bolt | 18. Support |
| 3. Gasket | 11. Exhaust Gas Cooler | 19. Clamp |
| 4. Bolt | 12. Strap | 20. Hose |
| 5. Exhaust/Gas/Inlet/Outlet Tube/Flange | 13. Shim | 21. Water Pipe |
| 6. Connecting Tube | 14. Clamp | 22. Exhaust/Inlet/Outlet Pipe |
| 7. Connecting Tube | 15. Metal Seal | 23. Steel Ring |
| 8. Steel Ring | 16. Hot Pipe | |

Figure 11-3 EPA07 D016 EGR Cooler and Related Parts

3. Remove the inlet pipe (14) from the cold bypass pipe (1). Refer to section

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Direct Support and General Support Maintenance Manual for Engine, with Container, Turbosupercharged, Diesel, Fuel Injection, 90-degree "V" Type, Air-cooled, 12-cylinder, Assembly; Models AVDS-1790-2C, 2815-00-410-1203 and AVDS-1790-2D, 2815-00-410-1204, 1988 **Complete Car Care Manual** Reader's Digest Association, 1981 Explains and illustrates the mechanical components of cars and how to do maintenance and repair on cars **Manual ...** United States. Navy Department. Bureau of Ships, 1943 Chilton's Engine Electronic Control Manual 1978-87, 1987 **Fundamentals of Medium/Heavy Duty Diesel Engines** Gus Wright, 2021-09-30 Fundamentals of Medium Heavy Duty Diesel Engines Second Edition offers comprehensive coverage of every ASE task with clarity and precision in a concise format that ensures student comprehension and encourages critical thinking This edition describes safe and effective diagnostic repair and maintenance procedures for today's medium and heavy vehicle diesel engines *Technical Manual* United States. War Department, 1944 **Metalworking Lathes**, 1987 **All-weather Flight Manual**, 1957 Direct Support and General Support Maintenance Manual, 1990 **Heavy Vehicle Accident Reconstruction** Christopher D Armstrong, 2018-11-02

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