e these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. mailf and others by observing all safety information. Failure maps! Betain instructions for future references.

Dayton 17" Floor Model Drill Press

Description

Dayton Drill Press features a heavy cast iron base, column collar, work table and head. Work table height is adjustable using rack and pinion. Table can be tilted 45° both right and left, and rotates 360° on a vertical axis. Work table surface is precision ground which features T-slots for secure, accurate mounting of workpiece and a coolant trough. Digital readout displays spindle depth and RHM. Other features of the Doyton drill press are an enclosed ball bearing quill assembly, quick belt change and tension mechanism, positive quick-adjust feed depth stop and a 1 HP, 1725 RPM motor, A chuck and chuck arbor are included.

Dayton drill press are ideal for use in home shops, maintenance shops and light industrial applications. Spindle speeds are adjustable for drilling steel, cast iron, aluminum, wood and plastic.

Unpacking

Refer to Figure 1.

A WARNING Se careful not to power lines, piping, lighting, etc., if lifeing equipment is used. Drill press weight up to 216 ths. Proper tools. ment and qualified personnel ould be employed in all phases of unpacking and installation.

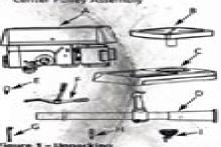
Crates should be handled with care to avoid damage from dropping, bumping, etc. Store and unpack crates with correct side up. After uncrating drill press, inspect carefully for any damage that may have occurred during transit. Check for loose, missing or damaged parts. If any damage or loss has occurred, claim. must be filed with carrier immediately. Check for completeness. Immediately report missing parts to dealer.

Check for shipping damage. If damage has occurred, a claim must be filed with the carrier immediately. Check for completeness. Immediately report missing parts to dealer.

The drill press is shipped unassembled. Locate and identify the following assemblies and loose parts:

- A. Head Assembly
- 8 Table
- C Base
- D. Column Assembly

- E Feed Handle Knob
- F. Feed Handle
- G. Taible Handle H Table Handle Knob
- I Center Pulley Assembly



Not Shown: Drill Chuck with Key, Arbor, Drill Drift, NSS x 24 Key, Plate, M6 x 16 Tap Screw, five M10 x 40 Socket Head Bolts, 3, 5 and 8mm Hex Wrenches, two M8 x 125 Hex Head Bolts, two M8 Lock Washers, four M8 Flat Washers, and two MAS Hiera Murtis.

IMPORTANT: Many unpainted steel surfaces, such as column and table top. have been coated with a protectant. To ensure proper fit and operation, remove. coating. Coating is easily removed with

mild solvents, such as mineral spirits, and a soft cloth. Avoid aetting solution on paint or any of the rubber or plastic parts. Solvents may deteriorate these finishes. Use soap and water on paint, plantic or nubber components. After cleaning, cover all exposed surfaces with a light coating of oil. Paste wax is recommended for table top.

AWARNING Poletile solvents. Non-flammable solvents are recommended to avoid possible fire hazard.

Specifications.

Chuck size	1/25-5/8, JT3
Spindle taper	ALCOHOL MITTER
Spindle travel	
Quill diameter	2.047**
Quill collar diameter	2.60° (66mm)
Column diameter	3.15
Speeds	
RPM	
Swing	
Table size	
Table working surface	
T-slots (diagonal)	4 x 14mm
Base size	1276 × 1976*
Base working surface	
Market and the second s	
- Driving Cacaterby (cast income)	5 To 10 To 1
Drilling capacity (cast iron). Distance, spindle to table.	
Distance, spindle to table .	196-25"
Distance, spindle to table . Distance, spindle to base	116-25*
Distance, spindle to table . Distance, spindle to base Overall height	1%-25* 45* 65%*
Distance, spindle to table . Distance, spindle to base Overall height	
Distance, spindle to table . Distance, spindle to base . Overall height . Weight . Shipping weight	45" 45" 65%" 206 lbs
Distance, spindle to table . Distance, spindle to base . Overall height . Weight . Shipping weight . Motor . 1 HP,120/240	45" 45" 65%" 206 lbs

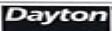
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