



PreSet® / PreSet Plus® Seal & Spacer Installation Instructions

Replace the seal any time the hub is removed from the spindle. If the spacer has seen duty service, replace the spacer. A new spacer will ensure proper bearing adjustment is maintained. This kit contains one wheel seal and one bearing spacer for selected specific axle type.

Hazard Alert Messages

DANGER

A Danger alert indicates a hazardous situation which if not avoided, will result in death or serious injury.

WARNING

A Warning alert indicates a hazardous situation which if not avoided, could result in death or serious injury.

CAUTION

A Caution alert indicates a hazardous situation which if not avoided, could result in minor or moderate injury.

NOTE

A note includes additional information that may assist the technician in service procedures.

WARNING

Prior to installing the bearing spacer in this kit, verify the hub is a ConMet PreSet or PreSet Plus. Only ConMet PreSet and PreSet Plus hubs are designed to fit these components and function properly. Use of this bearing spacer in hubs other than ConMet PreSet or PreSet Plus could result in catastrophic wheel end failure.

PreSet Plus hubs with an integrated spindle nut were introduced in 2013. If your hub is equipped with the integrated PreSet Plus spindle nut (see Figure 1), make note of the different requirements in the following instructions.

PreSet Plus hubs feature an integrated spindle nut held in place with a retaining ring.

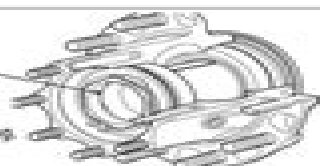


Figure 1

PreSet Plus

Disassembly

1. Remove the spindle nut system.

- If equipped with a one-piece or multi-piece spindle nut, follow the manufacturer or OEM guidelines for removal.
- If equipped with a PreSet or PreSet Plus spindle nut, remove the rod locking ring from the spindle nut assembly. Use caution not to damage the locking ring.

c. For the PreSet spindle nut, remove the spindle nut and slide the hub off of the spindle.

d. For the PreSet Plus spindle nut, use a breaker bar to loosen the spindle nut. Be aware that PreSet Plus spindle nut installation torque is 300 ft-lbs for steer hubs and 500 ft-lbs for drive and trailer hubs. After the spindle nut is initially loosened with a breaker bar, loosen the spindle nut to remove the hub from the spindle. The internal spiral snap-ring will act as a hub puller and will aid in removal of the hub from the spindle. Do not exceed 50 ft-lbs of torque when removing the hub from the spindle. If the hub will not come off without exceeding this torque value, remove the spiral snap-ring and the spindle nut assembly and use a conventional hub puller to remove the hub from the spindle.

e. If part of the seal remains on the spindle, carefully remove the part of the seal that remains on the seal journal.

2. Remove the outer bearing cone from the hub assembly being careful not to drop it.

3. Place the hub on its outboard end and remove and discard the seal.

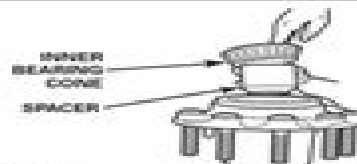


Figure 2

4. Remove the inner bearing cone and spacer from the hub assembly (see Figure 2).

Reassembly

1. Place the hub, seal end up, on a clean work surface.

2. Visually inspect the inner bearing cup and cone for signs of heat, wear or damage. Reference TMC RP6-44 for proper component inspection procedures.

3. Lubricate the inner bearing cone with the same lubricant as will be used in the hub and install it into the inner bearing cup (see Figure 3).

CAUTION

If during any bearing inspection there is an indication that the existing bearing must be replaced, bearing cups and cones must be replaced as a set. You must only replace bearings with ones approved for use in PreSet hubs. Non-approved bearings could result in excessive preload or endplay.



Figure 3

WARNING

When using an oil bath system, do not pack the bearing with grease. Grease will prevent the proper circulation of axle lubricant and can cause premature wheel seal and bearing failure.

4. Ensure the hub seal bore is free of rust, dirt, scratches and sharp edges.

NOTE

Do not apply any gasket sealant to the seal outer or inner diameter.

5. Position the seal into the hub bore with the "AIR SIDE" visible. Use the appropriate ConMet installation plate (see chart below) and a generic seal tool handle or a flat plate and small mallet to hammer seal into place. Do not hammer directly on the seal. Make sure the seal is uniformly bottomed out in the bore. (see Figure 4). Check to be certain the seal is not cocked and that the seal inner diameter and the inner bearing turn freely.

ConMet Seal Installation Plates

Axle Type	Part Number
FF Steer	10084010
FL Steer	10084011
R Drive	10084012
TN Trailer	10084013
TP Trailer	10084013

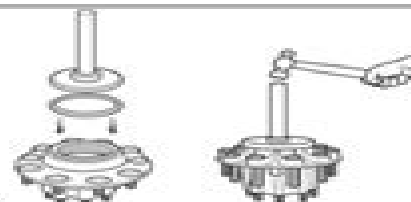


Figure 4

6. Turn the hub over, and place it seal-end down. Place the bearing spacer in the hub cavity ensuring that the small end, if present, faces the outboard end of the hub (see Figure 5).

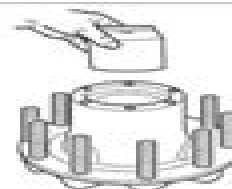


Figure 5

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Table of Contents Conmet Service Manual

1. Understanding the eBook Conmet Service Manual
 - The Rise of Digital Reading Conmet Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Conmet Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Conmet Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Conmet Service Manual
 - Personalized Recommendations
 - Conmet Service Manual User Reviews and Ratings
 - Conmet Service Manual and Bestseller Lists

-
5. Accessing Conmet Service Manual Free and Paid eBooks
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 - Conmet Service Manual Budget-Friendly Options
 6. Navigating Conmet Service Manual eBook Formats
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 - Conmet Service Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Conmet Service Manual
 - Highlighting and Note-Taking Conmet Service Manual
 - Interactive Elements Conmet Service Manual
 8. Staying Engaged with Conmet Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Conmet Service Manual
 9. Balancing eBooks and Physical Books Conmet Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Conmet Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Conmet Service Manual
 - Setting Reading Goals Conmet Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Conmet Service Manual
 - Fact-Checking eBook Content of Conmet Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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