

- 5.24. Remove the handle from the relief valve using a 7/16" wrench and a 3/16" allen wrench.
- 5.25. Remove the nuts from the carriage bolts that hold the hydro pump to the hydro pump mounting plate. See Figure 5.25.



Figure 5.25

- 5.26. Carefully lower and remove the hydro pump. If it is to be returned to Cub Cadet, remove the yellow plugs and allow it to drain completely before packing and shipping it.
- 5.27. Inspect all of the fittings and O rings prior to installation in the replacement pump. See Figure 5.27.



Figure 5.27

- 5.28. Prior to installation, pour oil directly into the pump inlet and high-pressure ports, then transfer yellow plugs back to the replacement pump.

- 5.29. Position the pulley over the opening in the hydro pump support plate that the pump input shaft will pass through.
- 5.30. Position the pump so that the two bolts that secure it in position line-up with the two mounting ears on the pump, and the input shaft slips into the pulley as the pump is raised up to the hydro pump support plate. See Figure 5.30.

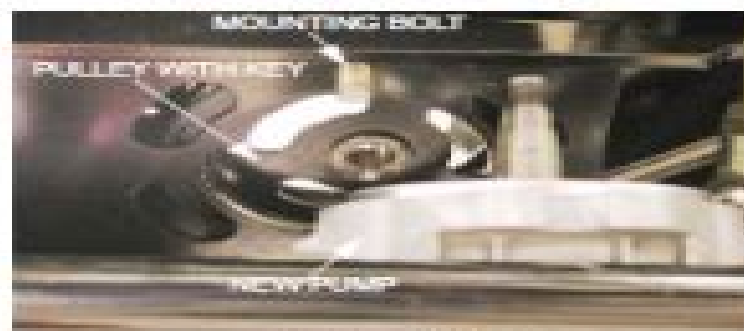


Figure 5.30

- 5.31. Start both nuts that hold the pump onto their carriage bolts.
- 5.32. As the pump is tightened into position, rotate the pulley to align the keyways, allowing the pulley to seat on the input shaft.
- 5.33. Install the fittings and lines, working quickly to minimize fluid loss.

NOTE: Use care not to over-tighten the O ring fittings, damaging the O rings.

NOTE: The lines may be installed finger tight to establish their positions, then tightened fully.

- 5.34. Install the belt, tension arm spring, steering linkage.
- 5.35. Install the fan, washer and nut to the input shaft. Torque the nut to .240 inch/lbs.
- 5.36. Install the debris screen.
- 5.37. Check the fluid level in the reservoir, purge the system as described in the test instructions.
- 5.38. If the hydraulic system has been drained and flushed with 20W50, install a new filter and follow the instructions for refilling the hydraulic system in the "Operator's and Service Manual".

Cub Cadet Tank 48 Commercial Repair Manual

D Kirk



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