

MOTOR SHAFT

Refer to Figure 10.

Disassembly

1. Remove the control arm and bypass arm. See page 15.
2. Drain the oil from the transaxle. See page 9.
3. Remove the side housing. See page 17.
4. Remove the reduction gears. See page 18.
5. Remove flat washer (36), motor shaft and pinion gear (39 & 38) and flat washer (40).

Inspection

1. Inspect the motor shaft (39), pinion gear (38) and flat washers (36 & 40) for wear or damage.

Assembly

1. Insert the motor shaft (39) with the pinion gear (38) and flat washers (36 & 40) into the center section (57).
2. Install the reduction gears. See page 18.
3. Install the side housing. Refer to page 17.
4. Install new seals. Refer to page 16.
5. Fill the transaxle with oil. See page 9.
6. Install the bypass arm and control arm. See page 15.

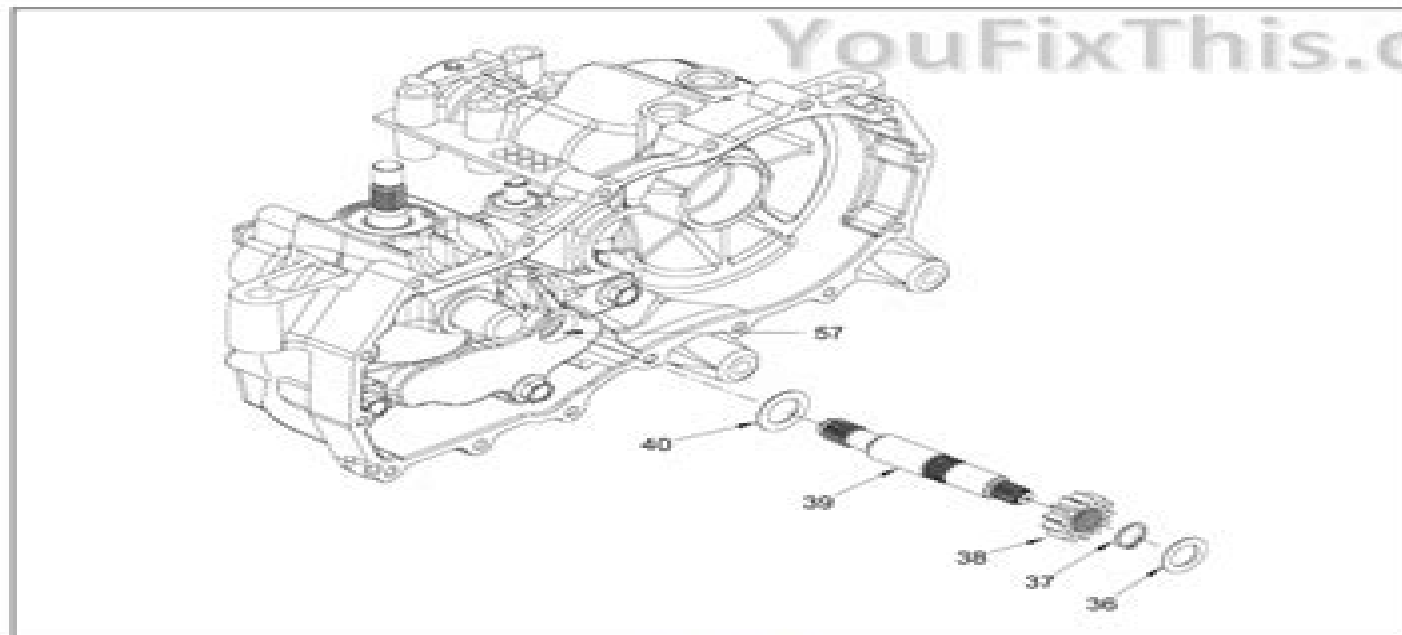


Figure 10. Motor Shaft

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Arturo Cuomo



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