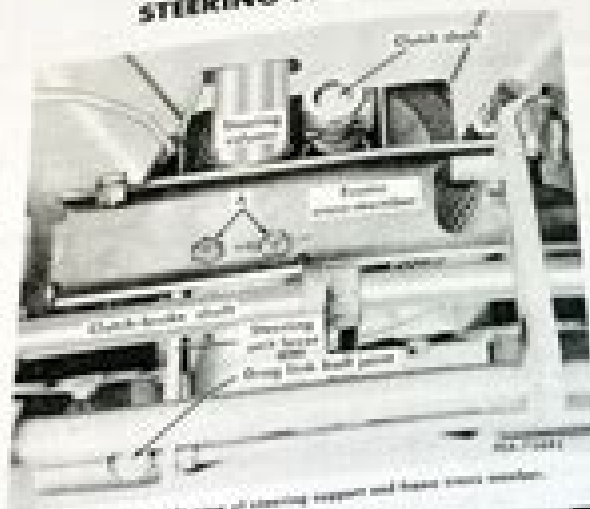


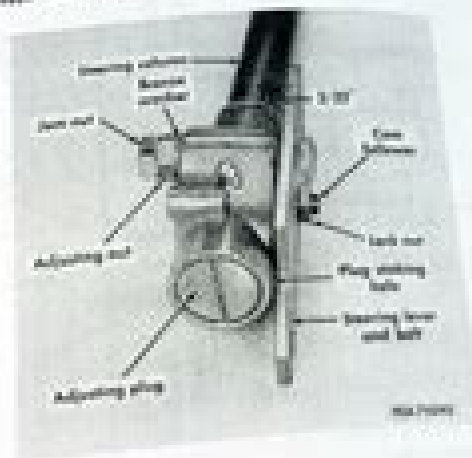
## STEERING ASSEMBLY



Illustr. 3. Side view of steering support and frame cross member.

### Removal

1. Remove the steering wheel.
2. Remove the oil seal, retainers, bearing and bearing retainers from the upper end of the steering column.
3. Remove the drag link rear ball joint from the steering unit lower.
4. Remove cap screws "A" (Illustr. 5) from the frame cross member and steering unit.
5. Lower the steering column assembly through the instrument panel pedestal and ground.



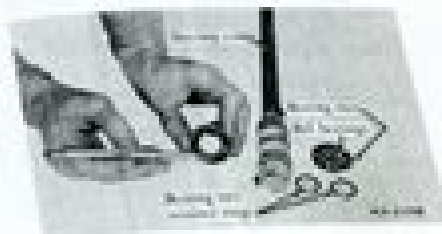
Illustr. 4. Steering assembly.

### Assembly

1. Install the steering wheel and hub to a wheel.
2. Remove the adjusting plug.
3. Measure the lower ball joint end, adjusting nut, and bearing washer.
4. Rotate the column and bearing assembly away from the frame, left and right ball joints.
5. Remove the steering unit and lower nut from the bearing.
6. Remove the bearing case without using steps.

### Inspection and Repair

1. Wash all parts in cleaning solvent, then dry thoroughly.



Illustr. 5. Inspection of steering unit, bearings and nut. Arrows and pencil indicate areas for inspection.

1. Inspect the cam follower for wear (flat spots).
2. Inspect the cam ends, bearings and races for wear, roughness and pitting.
3. Inspect the cam grooves for wear, roughness and galling.

5. Inspect the bearing for cracks and excessive clearance.

6. Inspect the upper bearing holder housing for wear or damage.

### Reassembly and Adjustment

1. Thoroughly coat the cam ends, balls and races with grease before install.
2. Install the balls and move in the cam ends and secure with their retaining snap rings.
3. Thoroughly coat the cam and bearing with grease before install them in the bearing and column assembly.

NOTE: Be sure the nut is in the bearing before install the nut.

4. Install the adjusting plug. Secure the plug forward until the plug in the nut is removed and the cam turns free.

5. Rotate the plug by inserting a screwdriver through the bearing hole, spread the plug thereby to keep the pl from loosening.

6. Fill the housing with grease.

7. Loosen the cam follower then "back out" the cam follower.

8. Install the seal, retainer bolt assembly in the housing.

9. Install the return spring nut. Tighten the spring to provide good seal and cam clearance for adjustment with the jam nut. Tighten the. Lubricate the lever.

10. "Center" the steering by turning the steering wheel right and left to

# Cub Cadet 70 100 Factory Service Manual

**Rachel Sandford**



**Cub Cadet 70 100 Factory Service Manual:**

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