

couplings together as the .003" feeler gauge can be extracted with a slight drag. Holding the shaft in position, insert the .003" feeler gauge at the three, nine, and "ten o'clock" position around the couplings. If the alignment is correct, the feeler gauge can be extracted from all positions with the same degree of "feel" (drag). Incorrect vertical alignment can be corrected by inserting shims between the motor mount brackets and the mounting strainers. Incorrect horizontal alignment can be corrected by unlocking and sliding the engine mounting brackets in and out.

The propeller shaft alignment should be rechecked after the boat has been in the water three to five days and at the beginning of each season. The alignment should always be checked after the propeller has struck bottom, or if any unusual vibrations are present.

#### F. Fuel Line

Run the fuel line from the tank to the engine in accordance with 3.07" man. O.D. tubing adequately secured and provided with a flexible section near the engine to reduce vibration to the line. Fittings for the tubing should conform to most good or yacht safety bronze standards. The use of a large capacity fuel filter in this line is recommended. Fuel tanks should be of a size commensurate with the hull requirements and should be anchored securely and tested in such a manner to conform to Coast Guard regulations. The fuel tank filling arrangements should conform to all safety regulations, and must be outboard. The installation of an approved fuel shut-off valve at the tank is mandatory.

#### NOTE

*Fuel tanks should be installed below the height of the centerline. It is a recommended practice to include an anti-siphon valve in the fuel line.*

#### G. Electrical

All connections should be made through terminals soldered to wires. Do not connect the battery ground cable to aluminum parts of the engine NEGATIVE GROUND.

#### H. Propeller

The propeller selected should allow the engine to reach its rated RPM at wide open throttle with a normal load of passengers and gear aboard. (Refer to Page 1 for the rated RPM under General Specifications.)

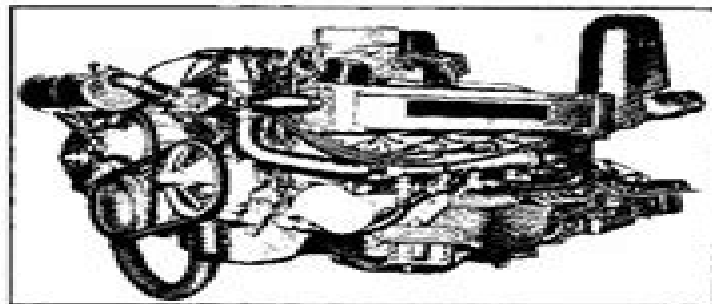


Fig. 2a. 200/250 Inboard

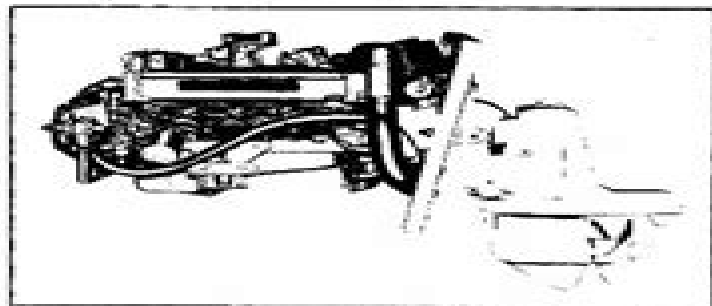


Fig. 2b. 200/250 Inboard/Outboard

# Crusader R200 Manual

**Judd E. Hollander**



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