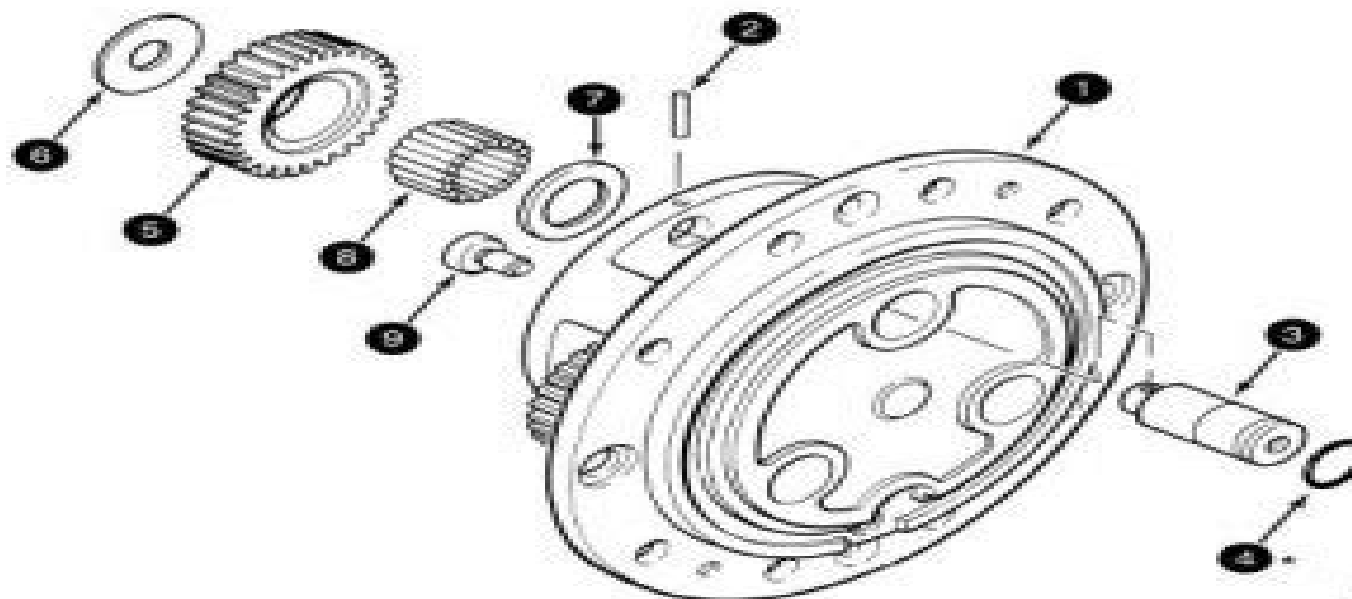


## Disassembly and Assembly (S2 and S4 Axles)

NOTE: Items are numbered in order of Disassembly.



SMD057

### STEP 1

Put identification marks on the planetary gear carrier (1), planetary gears (5) and shaft (3) for easy assembly.

### STEP 2

Remove the roll pin (2) and shaft (3). Discard the o-ring (4). Remove the planetary gear (5), thrust washer (6), thrust washer (7) and roller bearings (8). Keep the parts of the planetary gear together as a set. Repeat the procedure for the remaining two planetary gears.

NOTE: For Assembly, install new o-rings and roll pins. Use petroleum jelly to hold the roller bearings in position.

### STEP 3

Check the thrust pin (9) for wear or damage and replace if necessary.

### STEP 4

Clean all parts in a suitable solvent and dry with compressed air. Check all parts for wear or damage and replace if necessary.

NOTE: For Assembly, follow the same procedure in reverse order.

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**I & T Shop Service**



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