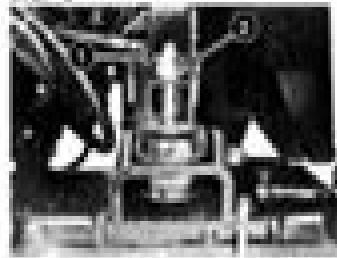


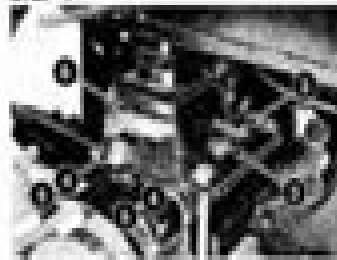
STEP 6



Insert the axle lifting brackets (1, 5401000) to the rear of the axle. Remove the rear axle mounting nuts (2) and washers (3) from both rear axle mountings. Raise the axle approximately 50 mm (2 inches).

NOTE: For installation, install and tighten the axle mounting nuts (2) to a torque of 210 Nm (155 ft-lb).

STEP 7



Remove the bolts (1), nuts (2), and bolts (3), remove the axle mounting bracket (4).

NOTE: For installation, install and tighten the axle mounting bracket mounting bolts to a torque of 217 to 244 Nm (160 to 180 ft-lb).

STEP 8



Insert a wheel support stand (5, 5401000), raise the axle onto the stand.

STEP 9



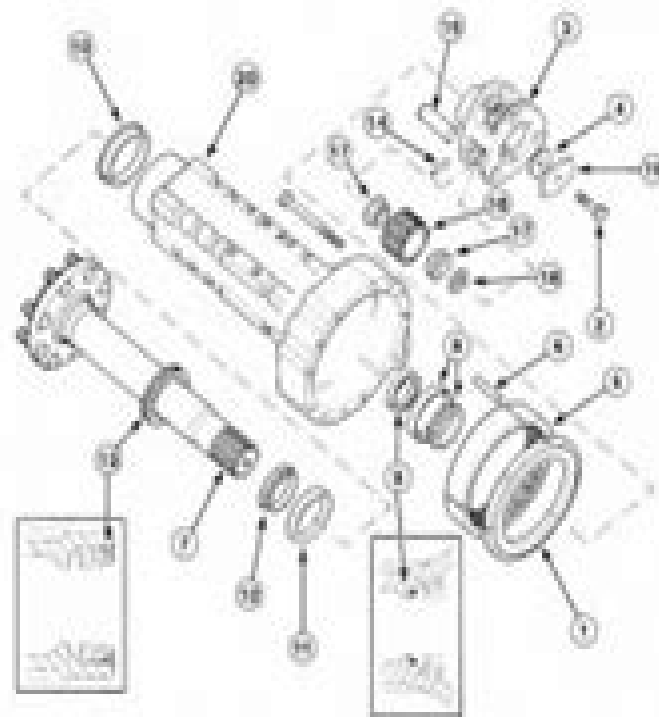
Raise the rear of the tractor and remove the stand installed in STEP 8. Insert a rubber track or stand (6) under the transmission.

STEP 10

Use suitable lifting equipment on the rear axle. Remove the rear axle mounting nuts and washers, remove the axle.

NOTE: For installation, clean the surfaces of the gear and transmission bearings and shaft. Lubricate (11), install and tighten the rear axle mounting bolts to a torque of 210 to 265 Nm (155 to 195 ft-lb).

Disassembly and Assembly



NOTE: Items are numbered in order of Disassembly. Assembly is in the reverse order of Disassembly.

NOTE: Refer to Steps 4 to 6 for Disassembly and Steps 12 and 13 for Assembly of Items 14 to 18.

- | | |
|-------------------------------------|-----------------------|
| 1 shaft bolt | 12 output bearing cap |
| 2 bolt | 13 pin |
| 3 universal joint yoke cap nut | 14 shaft pin |
| 4 cap nut, 10 x 1.5 with 1 cap bolt | 15 pin |
| 5 axle cap | 16 pin |
| 6 pin | 17 input yoke cap nut |
| 7 pin | 18 output cap |
| 8 pin | 19 pin |
| 9 pin | 20 pin |
| 10 pin | 21 pin |
| 11 pin | |

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Mike Jess

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