

## MANUAL CYLINDRICAL GRINDING MACHINE



## CYLINDRICAL GRINDING MACHINE

### GENERAL

#### SPECIFICATIONS

| MODEL                         | PMT/340/130/M |     |
|-------------------------------|---------------|-----|
| Maximum grinding Length       | mm            | 300 |
| Height of centre              | mm            | 130 |
| Max. distance between centers | mm            | 340 |

### TABLE

|                      |                                                                                   |     |
|----------------------|-----------------------------------------------------------------------------------|-----|
| Max. Swivel of Table | deg                                                                               | + 6 |
| Table Traverse       | Manually by high precision rack & pinion.                                         |     |
| Guide ways coating   | Tungite -B slide way coated on both moveable slides to prevent stick slip motion. |     |

### GRINDING WHEEL

|             |    |             |
|-------------|----|-------------|
| Diameter    | mm | 350         |
| Width       | mm | 25          |
| Bore        | mm | 127         |
| Wheel Speed | mm | 1900 - 2100 |

### GRINDING WHEEL HEAD

|                              |                                                                                                                                                                                                                                                                                                                                                        |  |
|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Grinding Wheel Head Bearings | Wheel head Spindle made of alloy steel, specially heat treated, case carburizing, ground, lapped and cartridge type spindle, grease lubricated fitted with high precision imported P4 grade matched pair angular contact bearings of 1 pair in front and 1 pair at rear, which give very high accuracy and excellent surface finish to the work piece. |  |
|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|

# Cylindrical Grinding Machine Manual

**M Walker**



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