

8. Remove bolt (13), the washer and the spacer that secures the alternator to the engine.



9. Remove bolt (14), the washer and the spacer that secures the alternator to the engine.

10. Remove alternator (2).

11. Remove the locknut and the washer that hold the drive pulley to the alternator. Using a suitable puller, remove the drive pulley from the alternator.

**NOTE:** The following steps are for the installation of the V-belts.

12. Check the condition of the V-belts for wear or damage. If the V-belts are worn or damaged, use new parts for replacement.

**NOTE:** Tighten the alternator pulley nut to a torque of

**147 ± 15 N·m (109 ± 10.5 lb ft).**

13. Install the drive pulley to the alternator, and the locknut and the washer that hold the drive pulley to the alternator.

14. Install the alternator V-belts in the reverse order of the removal steps.

15. For adjustment of all the V-belts, refer to the "Specifications Manual" for adjusting the tension for the alternator V-belts and the refrigerant compressor V-belt.

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#### **Disassembly and Assembly SUPPLEMENT FOR 311B, 312B & 312B L EXCAVATORS - 3064 ENGINE**

Media Number - SENR0223-00

Publication Date - 10/01/1997

Date Updated - 12/18/2005

## **Refrigerant Condenser**

SMCS - 1805-010

### **Remove & Install Refrigerant Condenser**

1. Open the hood assembly, and lock it in the "Open" position.



2. Open the access door to the left side of the engine compartment.



**WARNING**

# Cat 312b Repair Manual

**CL Gary**



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