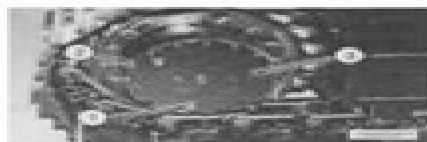


1. Position the machine on a level surface. Dimension X is equal to 907 mm (36 in).



2. Position drain plug (1) for each final drive in the position shown. Drain the oil from each final drive into a suitable container. The capacity of each final drive is 2.6 liters (.7 U.S. gal).

3. Remove bolts (2) and cover (3) from each final drive.



WARNING

When sun gear (4) is removed from each final drive, the brakes for the machine are inoperable. The machine is free to move. To prevent movement of the machine, put wood blocks in front of and behind each track assembly.

4. Remove sun gear (4) from each final drive.
5. Temporarily reinstall cover (3) back on each final drive.



6. Loosen, but **do not remove** bolts (5) that hold the undercarriage frame assembly to the upper structure. Swing the upper structure to gain access to all of the bolts.

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Scott C. Dulebohn



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