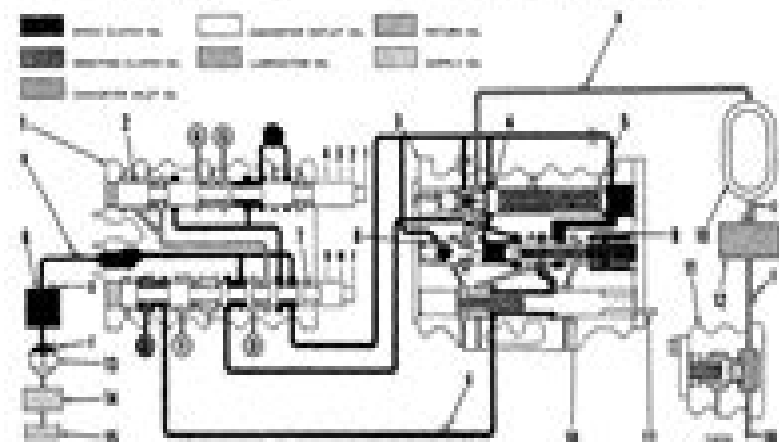


If the engine is started when the selector lever is in any position but **NEUTRAL**, oil flows to both ends of the differential and safety valve spool (3). The spring force holds the valve spool to the left. In this position, the oil flow to the directional clutches is blocked and the clutch will not move. When the selector lever is moved to the **NEUTRAL** position, the oil at the end of the differential and safety valve (3) is opened to drain. The oil pressure then overcomes the spring force, the spool moves to the right and the controls are ready for a clutch shift and modulation cycle as soon as the selector lever is moved to a **DRIVEN** position.

The torque converter inlet relief valve (2) limits the maximum pressure in the torque converter (200 to approximately 220 psi (13.8 kg/cm²).

Torque converter outlet oil pressure is controlled by an orifice at the entrance to the oil cooler.

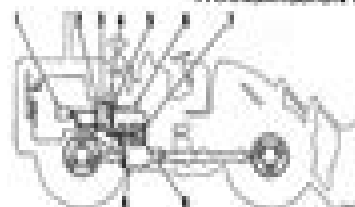
Transmission lubrication oil pressure is limited to approximately 8 psi (0.6 kg/cm²) by the transmission lubrication relief valve (17).



TRANSMISSION HYDRAULIC SYSTEM (FIRST SPEED FORWARD)

- | | | | |
|---------------------------------------|--|--|---|
| 1. Oil pump | 2. Torque converter inlet relief valve | 3. Differential and safety valve spool | 4. Torque converter outlet relief valve |
| 5. Torque converter outlet orifice | 6. Torque converter outlet to oil cooler | 7. Torque converter outlet to transmission | 8. Torque converter outlet to clutch |
| 9. Torque converter outlet to clutch | 10. Torque converter outlet to clutch | 11. Torque converter outlet to clutch | 12. Torque converter outlet to clutch |
| 13. Torque converter outlet to clutch | 14. Torque converter outlet to clutch | 15. Torque converter outlet to clutch | 16. Torque converter outlet to clutch |
| 17. Torque converter outlet to clutch | 18. Torque converter outlet to clutch | 19. Torque converter outlet to clutch | 20. Torque converter outlet to clutch |

TRANSMISSION LUBRICATION SYSTEM



TRANSMISSION LUBRICATION SYSTEM

1. Oil pump
2. Torque converter
3. Torque converter inlet relief valve
4. Torque converter outlet relief valve
5. Torque converter outlet orifice
6. Torque converter outlet to oil cooler
7. Torque converter outlet to transmission
8. Torque converter outlet to clutch
9. Torque converter outlet to clutch
10. Torque converter outlet to clutch
11. Torque converter outlet to clutch
12. Torque converter outlet to clutch
13. Torque converter outlet to clutch
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19. Torque converter outlet to clutch
20. Torque converter outlet to clutch

A gear-type oil pump (1) provides oil for controlling the torque converter (2), changing the torque converter (2) and lubricating the transmission and clutches. The pump is driven by a gear meshed with a drive gear bolted to the torque converter input.



OIL PUMP

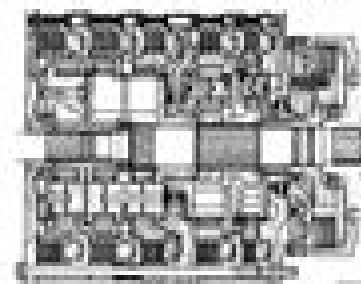
1. Oil pump
2. Torque converter
3. Torque converter inlet relief valve
4. Torque converter outlet relief valve
5. Torque converter outlet orifice
6. Torque converter outlet to oil cooler
7. Torque converter outlet to transmission
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19. Torque converter outlet to clutch
20. Torque converter outlet to clutch

The transmission oil pump (1) is located in the bottom of the transmission case. Oil, picked up by the transmission oil pump (1), flows to the torque converter (2) through an external valve. The torque converter (2) separates torque material from the pump inlet oil. The oil flows to the pump through internal passages in the transmission case and torque converter housing. From the pump, the oil flows through the filter (3) and into the transmission hydraulic controls (4). Should the

filter element become restricted or the oil extremely viscous, a bypass valve in the filter (3) allows the oil to bypass the filter element.

Valves in the hydraulic controls (4) direct oil flow to the transmission clutches and torque converter (2). Oil not required to fill the clutch is moved into the converter. From the converter, the oil flows through a water-cooled cooler (5) to the lubrication relief valve (7). The relief valve limits the lubricating oil pressure in the planetary transmission.

A passage, common to the No. 1, No. 2, No. 3, No. 4, and No. 5 clutch housings, directs lubricating oil to all five stationary clutches, and provides pressure oil for the lubrication of the planet gears, clutch discs and plates, and bearings in the No. 1, No. 2, No. 3, No. 4, and No. 5 clutches. Oil for No. 4 clutch lubrication is supplied through passages in the No. 4 clutch housing and the No. 4 clutch hub.



TRANSMISSION LUBRICATION

Caterpillar 950 Wheel Loader Service Manual

WJ Hussar



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