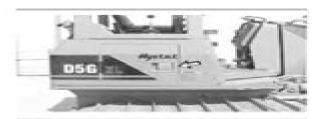


Businession 3

g00640017

- Install fitting assembly (7) onto cover (6) .
- 7. Disconnect the air hose and remove the vacuum cap.
- 8. Install the filler cap.
- 9. Connect one end of a hose assembly onto fitting (7) .
- 10. Install a gauge assembly onto the other end of the hose assembly.



Humbrotion 4

600796009

11. Open the access door on the right side of the machine.



Illustration 5

g00640015

- 12. Connect the other hose assembly onto pressure tap "4".
- Connect the other gauge assembly to the other end of the hose assembly.
- 14. Enter the machine.
- 15. Fasten your seat belt.
- 16. Start the engine and run the engine at LOW IDLE.
- 17. Move the winch control to the FREE SPOOL position.
- Record the following values onto the worksheet: charge pressure for the front pump at pressure tap "4" and freespool clutch oil pressure Refer to Testing and Adjusting, "Worksheet - Troubleshoot".
 - a. The charge pressure for the front pump at pressure tap "4" should be 2200 ± 225 kPa (320 ± 30 psi).

Cat D4g Xl Repair Manual

Penton Staff

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