

NOTE: Do not use sanding screen (a.g., screen used for sanding drywall) (SWH2) (SWH3) (SWH4) and top pad. The screen will not hold sand and will damage the finish on the pad. The finish on the pad will wear very rapidly if left in contact with the work surface while the tool is operating.

Switch (Fig. 3)

To turn the unit on, depress the side of the dust-protected switch (A) that corresponds to the symbol "I". To turn the tool off, depress the side of the switch that corresponds to the symbol "O".

Speed Control Dial (D26-453)

The speed control dial (D26-453) shown in Figure 1 allows you to increase or decrease speed from 7,000-12,000 OPM. For finishing, the optimal speed setting is very much dependent on personal preference. Generally, you will want to use a higher setting on harder materials and a lower setting on softer materials. Material removal rate increases as speed increases.

Dust Extraction (Fig. 4)

A CAUTION: Turn off and unplug the tool before making any adjustments or removing or installing attachments or accessories. Be sure the switch is in the OFF position. Your sander has two dust collection methods: a built-in dust collection bag (D) and a built-in vacuum adapter (E) which can be hooked directly to a shop vacuum system.

TO EMPTY DUST BAG

1. While holding the sander, grasp the dust collection bag (D) at the end nearest the sander and twist off at the coupler (G).
2. Gently shake or tap the dust collection bag to empty.
3. Twist dust collection bag back onto the bag.

You may notice that all the dust will not come free from the bag. This will affect sanding performance but will not reduce the sander's dust collection efficiency. To restore your sander's dust collection efficiency, depress the spring inside the dust bag when you are emptying it and tap it on the side of the trash can or dust receptacle.

CAUTION: Never operate these tools unless the dust collector is in place. Sanding dust released may create a breathing hazard.

OPERATION (Fig. 5)

To operate your sander, grasp it as shown in Figures 5A or 5B and turn it on. Move the unit in long, sweeping strokes along the surface being sanded, letting the sander do the work.

Pushing down on the tool while sanding actually slows the removal rate and produces an inferior quality surface. Be sure to check your work often; this sander is capable of removing material rapidly, especially with coarse paper.

The standard substitution of your sander allows you to sand with the grain at any angle desired. If for most sanding jobs, to produce the best finish possible, start with coarse grit sandpaper and change gradually to finer and finer paper. Vacuum and tape surface with a tack cloth between grit changes. Most defects in wood (like small or pointed areas, etc.) sand size and light weight make it ideal for overhead work.

The rate at which the dust collection bag fills up will vary with the type of material being sanded and the coarseness of the sandpaper. For best results, empty the bag frequently. When sanding painted surfaces, use the technique for sanding soft sanding paper; you may find that the sandpaper loads up and clogs with paint. A tack cloth will work much better to remove paint before sanding. FOLLOW ALL SAFETY INSTRUCTIONS in related OSHA PUBLICATION MANUAL.

NOTE (D26-453 only): When using PSA sanding discs, remove the disc soon after operation. PSA paper, if the disc is left on during tool storage, sometimes becomes difficult to remove. To ease in the removal of old PSA paper, sand for a few minutes to soften the adhesive backing prior to changing disc.

Precautions to Take When Sanding Paint

1. Sanding of lead based paint is NOT RECOMMENDED due to the difficulty of controlling the contaminated dust. The greatest danger of lead poisoning is to children and pregnant women.
2. Since it is difficult to identify whether or not a paint contains lead without a chemical analysis, we recommend the following procedures when sanding any paint:

PERSONAL SAFETY

1. No children or pregnant women should enter the work area unless the paint sanding is being done until all clean up is completed.
2. A dust mask or respirator should be worn by all persons entering the work area. The filter should be replaced daily or whenever the resistance to breathing increases. Use your local hardware store for the proper NIOSH approved dust mask.
3. NO EATING, DRINKING or SMOOKING should be done in the work area to prevent ingesting contaminated paint particles. Workers should wash and change up BEFORE eating, drinking or smoking. Clothes of lead, dust, or smoking should not be left in the work area where dust could settle on them.

ENVIRONMENTAL SAFETY

1. Paint should be removed to such a degree as to minimize the amount of dust generated.
2. Areas where paint removal is occurring should be sealed with plastic sheeting of 4 mil thickness.
3. Sanding should be done in a manner to reduce tracking of paint dust outside the work area.

CLEANING AND DISPOSAL

1. All surfaces in the work area should be vacuumed and thoroughly cleaned daily for the duration of the sanding project. Vacuum filter bags should be changed frequently.
2. Plastic drop cloths should be gathered up and disposed of along with any dust chips or other waste debris. These should be sealed before disposal. Thorough cleaning and frequent vacuum should be kept away from the immediate work area.
3. All keys, reachable furniture and elements used by children should be washed thoroughly before being used again.

Tool Care

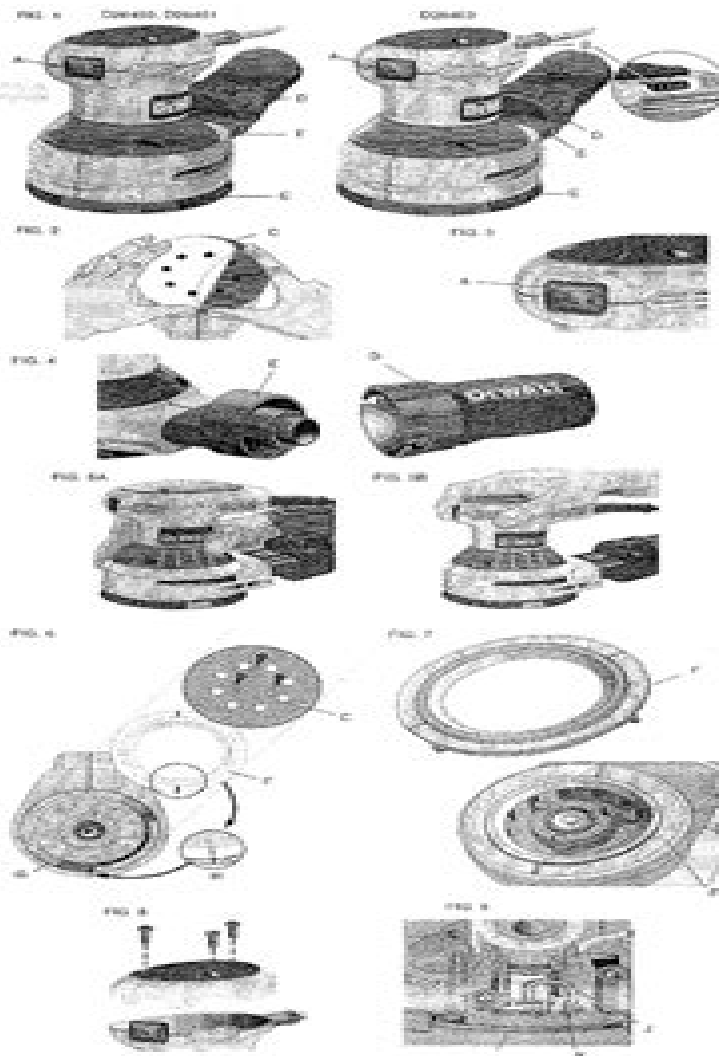
1. Keep your sander as clean as possible by wiping with a clean cloth and blowing air through it often every 5 hours of use.
2. As part of CPS (Controlled Finishing System), your sander is equipped with a replaceable disc (H) which is located between the pad (J) and the sanding body (G). It is designed to increase the dust collection efficiency and control the dust speed while the sand is off the work surface. The disc is designed to be a consumable part and will occasionally need to be replaced. Replacement is necessary when the dust speed increases very drastically when the unit is lifted from the work surface.

TO REPLACE YOUR CPS DISC (H)

- CAUTION:** Turn off and unplug the tool before making any adjustments or removing or installing attachments or accessories. Be sure the switch is in the OFF position.
- a. Remove the four screws from the bottom of the pad.
 - b. Remove the pad (J).
 - c. Remove your CPS disc (H).
 - d. To install the new CPS disc, place the spring side of the disc toward the sander.
 - e. Align the notches (K) on the CPS disc with the seams in the sander body.
 - f. Replace the pad and the four screws. Be careful not to over-tighten screws.
3. Don't use harsh chemicals or solvents to clean the tool. These chemicals could seriously damage the plastic components of your sander.
 4. Avoid overloading your sander. Overloading will result in a considerable reduction in speed and finish quality of your work. And it may also become hot. In this event, run sander at a reduced condition for a minute or two.
 5. If you wrap the cord around the tool when you store it, leave a generous loop of cord such that the wrap never chokes not bend. This helps prevent premature cord failure.

Brush Replacement (Fig. 8, 9)

A CAUTION: Turn off and unplug the tool before making any adjustments or removing or installing attachments or accessories. Be sure the switch is in the OFF position.



TO REPLACE BRUSHES

1. Remove the three screws from the top cap and lift off top cap, as shown in Figure 8.
2. Pull the brush spring (D) back (be careful not to pull completely off) and slide out the old brush.
3. Pull the brush wire (C) which is connected to the brush, out of the motor field (G).
4. Plug the new brush wire back into the motor field.
5. Push the brush spring back, slide in the new brush with the wire coming out the top of the brush and release the brush spring.
6. Repeat steps 1-5 for the second brush.
7. Replace the top cap and tighten the three screws. Be careful not to over-tighten screws.
8. Always replace both brushes.

Lubrication

Self-lubricating bearings are used in the tool and periodic lubrication is not required. However, it is recommended that, once a year, you take or send the tool to a service center for a thorough cleaning and inspection.

ACCESSORIES

Recommended accessories for use with your tool are available at extra cost from your local dealer or authorized service center. If you need assistance in locating any accessory for your tool, contact DYNALIT Industrial Tool Co., Tool Sales Department, Baltimore, MD 21206 or call 1-800-4-DYNALIT (1-800-433-6956).

CAUTION: The use of any other accessory not recommended for use with this tool could be hazardous.

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