

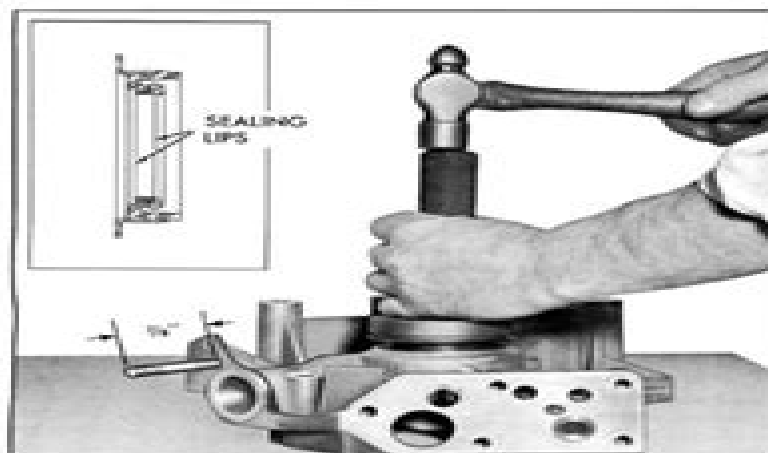


Fig. 114—Installing Rear Housing Seal

Repairs

Seal Replacement

1. Tap seal out of rear housing or fibre drift.
2. Clean rear housing seal surface with a suitable solvent and check surface for nicks or damage.
3. Lubricate seal outer surface (beaded area) with lubricate or petrolatum and install with a suitable tool (fig. 114).

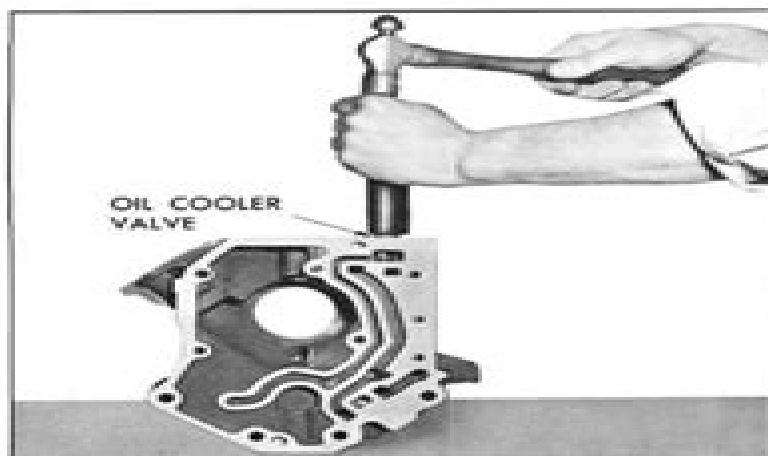


Fig. 115—Installing Oil Cooler By-Pass Valve

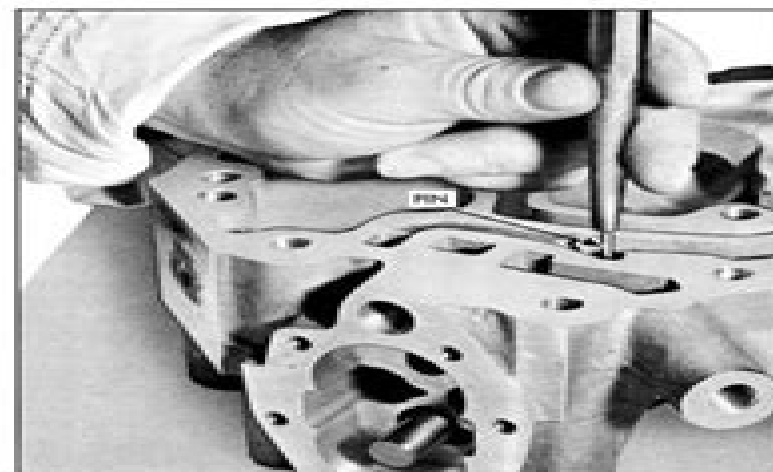


Fig. 116—Installing Pressure Regulator Groove Pin

NOTE: Seal is coated with a high melting point grease. Seal to be installed must have this cup grease, which is maintained for the life of the seal.

Oil Cooler By-Pass Valve Replacement

1. Remove oil cooler by-pass valve from the engine rear housing by catching the inner edge of the valve with a suitable hook or small screw driver.
2. Install a new oil cooler by-pass valve with the spring down (fig. 115).

Housing Replacement

When replacing the engine rear housing as a new unit, certain operations are required as outlined below.

1. Install groove pin (fig. 116) which holds oil pump pressure regulator valve in place (if so equipped).
2. Install oil pump gallery plug flush with the counter-bore using sealing compound (fig. 117).
3. Install a new rear housing seal as previously outlined.
4. Install distributor holding stud to a height of $7/8$ ", measured from distributor pad on engine rear housing (fig. 114).

FLYWHEEL HOUSING

Cleaning and Inspection

1. Wash in cleaning solvent and dry with compressed air.
2. Inspect gasket surfaces for nicks or scratches.

Seal Replacement

1. Tap seal out of flywheel housing with a wood or fibre drift.
2. Clean flywheel housing seal surface with a suitable solvent and check this surface for nicks or damage.

Corvair Shop Manual Engine

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