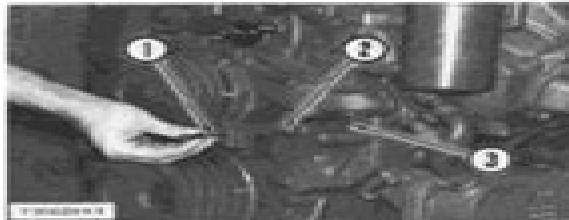


3208 CAT Engine

Locating Top Center Compression Position For No.1 Piston

No.1 piston on the compression stroke at top center (TDC) is the reference point for all timing procedures.



INSTALLING BOLT

1. 1D4539 Bolt, 5/16"-18NC, 2.5 in. (63.5 mm) long. 2. Timing hole. 3. Hole.
Remove the plug from timing hole (2) in the front cover and insert a 5/16"-18NC bolt (1), 2.5 in. (63.5 mm) long. The cover retaining bolt from hole (3) may be used.
Turn the crankshaft **CLOCKWISE** (as viewed from front of engine) until bolt (1) threads into the camshaft drive gear.

Remove the right side valve cover (the two valves at the right front of the engine are the inlet and exhaust valves for No.1 cylinder).

The intake and exhaust valves of No.1 cylinder should now be closed and timing pointer should align with TDC-1 mark on pulley or damper. The No.1 piston is now positioned at top center on the compression stroke.

Checking Valve Lash Adjustment

Check valve lash adjustment within the first 80 hours and every 1000 hours thereafter. Check valve lash adjustment every six months regardless of hours.

To check and adjust valve lash, use the following procedure:

1. Remove the valve covers.
2. Rotate the crankshaft clockwise (as viewed from the front of the engine) until No.1 piston is at top center on the compression stroke. The TDC-1 mark on the damper should align with the timing pointer.
3. Adjust the intake and exhaust valve lash for cylinders No.1 and No.2. Loosen locknut (1) and adjust valve lash with adjusting screw (2).

Caterpillar 3208 Manual Valve Lash

SA Adler



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Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions) for Compactor, High Speed, Tamping Self-propelled (CCE) BOMAG Model K300 NSN 3895-01-024-4064 ,1982 Chilton's Diesel Engine Service Manual, 1984 John H. Weise,1984 **Chilton's Truck and Van Repair Manual ,1978** Presents removal and installation procedures and on truck adjustments for repairing older model trucks or vans **Caterpillar 3208 Diesel Truck Engine Service Manual ,1977 3208 Industrial and Marine Engines ,1977 Operation & Maintenance Manual** Caterpillar Inc.Peoria, Ill.,1991

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