

1. Remove the nuts (1) and washers that secure the exhaust manifold to the cylinder head assembly. The 3066 Engine has twelve nuts and washers while the 3064 Engine has eight nuts and washers.
2. Remove exhaust manifold (2) from the cylinder head assembly.
3. Remove exhaust manifold gasket (3) that is located between exhaust manifold (2) and the cylinder head assembly.

Note: The 3066 Engine has two exhaust manifold gaskets, while the 3064 Engine has one exhaust manifold gasket.

Installation Procedure

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

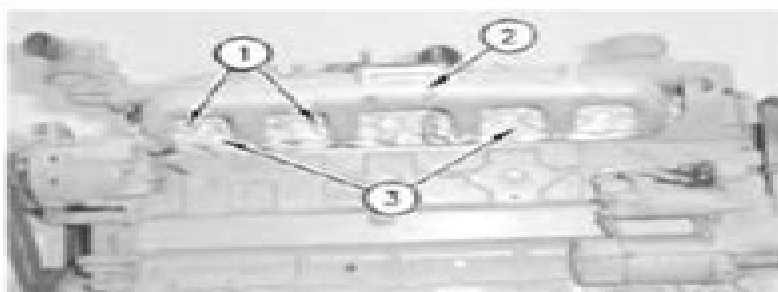


Illustration 2

g00605454

1. Install exhaust manifold gasket (3) between exhaust manifold (2) and the cylinder head assembly.

Note: The 3066 Engine has two exhaust manifold gaskets, while the 3064 Engine has one exhaust manifold gasket.

2. Place exhaust manifold (2) in position on the cylinder head.
3. Install the nuts (1) and the washers that secure the exhaust manifold to the cylinder head assembly. The 3066 Engine has twelve nuts and washers while the 3064 Engine has eight nuts and washers.

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