



Service Information System



Disassembly and Assembly

416C, 426C, 436C, 456C AND 45D-416C BACKHOE LOADERS MACHINE SYST

Media Number - 3150R1100-01

Publication Date - 01/1/2009

Date Updated - 01/06/2012

3150R1100-01

Air Conditioner

SMCs - 1101-010

Remove & Install Air Conditioner (416C)

WARNING

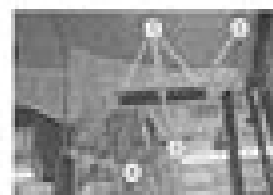
Effective July 1, 1992 regulations prohibit the venting of any refrigerant into the atmosphere. Refer to Caterpillar publication SENR5664 and NEDG5665 for the proper procedure, equipment and tools to reclaim refrigerant from any Caterpillar machine.

WARNING

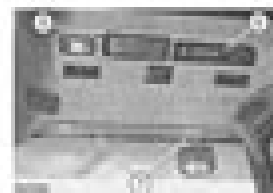
Always wear goggles when working on air conditioning systems. The system is under pressure at all times, engine running or not. Escaping refrigerant R-134a can cause freezing of human flesh.

Do Not smoke while working on air conditioning systems. EXHALED REFRIGERANT R-134a THROUGH ANY SMOKING MATERIAL, ALTHOUGH NOT TOXIC OR FLAMMABLE, CAN GENERATE LETHAL PHOSGENE GAS AND CAUSE VIOLENT ILLNESS OR DEATH. ALSO HEAT MUST NEVER BE APPLIED TO A CHARGED SYSTEM. See Air Conditioning And Heating Service Manual, Form No. SENR5664, for more information on removal and installation of lines and refrigerant from the system.

NOTE: For purging and charging the air conditioning system, refer to the Air Conditioning And Heating Service Manual SENR5664.



1. Remove screws (1) and remove air vents (2).
2. Loosen three screws behind rear (bullet) and remove rear wing plate (bullet) and rear duct (2).
3. Repeat Steps 1 and 2 for left side of unit.
4. Remove side trim held by Y-locks fasteners (3) (rear side only).



5. Remove two screws and radio mount (1).
6. Remove two screws and disconnect wiring harness from control panel (4).
7. Loosen two screws (7) and remove air conditioning filter (bullet).



8. Remove condenser (1).

Cat 428 Service Manual

Robert R. Redfield



Cat 428 Service Manual:

Cat 428 Service Manual Book Review: Unveiling the Power of Words

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