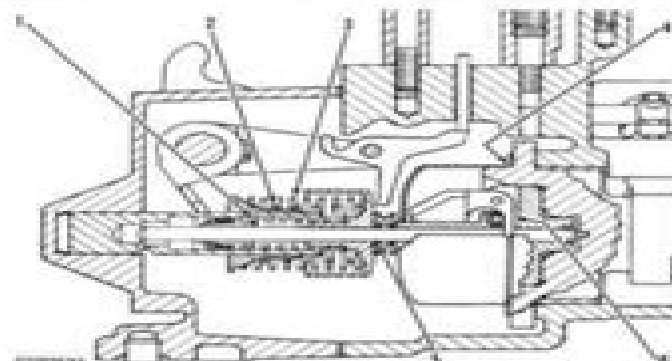


GOVERNOR

GOVERNOR SPRING CHART			
Spring Part No.	(1) 6N2517	(2) 4N5663	(3) 9L6508
Color Code (Striped)	none	one pink	one yellow
Put a force on spring of	3.0 lb. (13.0 N)	1.0 lb. (4.5 N)	5.0 lb. (22.0 N)
Then add more force to make spring shorter by	.200 in. (5.08 mm)	.700 in. (17.78 mm)	.700 in. (17.78 mm)
Total test force	5.40 ± .18 lb. (24.85 ± 0.80 N)	4.50 ± .12 lb. (20.00 ± 0.53 N)	19.70 ± .52 lb. (87.60 ± 2.30 N)
Free length after test	1.126 in. (28.85 mm)	1.699 ± .020 in. (42.93 ± 0.51 mm)	1.740 ± .020 in. (44.20 ± 0.51 mm)
Outside diameter	.584 in. (14.83 mm)	1.144 in. (29.06 mm)	1.518 in. (38.56 mm)

NOTE: Any adjustment to the governor must be made only by a person approved by Caterpillar or a Caterpillar Dealer.

- 14) "Stroke" (make a mark with a punch) at two places 180° apart.
- 15) 4N527 Spring for over fueling:
- | | |
|-------------------------|---------------------------------|
| Length under test force | .343 in. (8.71 mm) |
| Test force | .191 ± .018 lb. (8.55 ± 0.08 N) |
| Free length after test | .729 in. (18.29 mm) |
| Outside diameter | .360 in. (9.14 mm) |
- 16) Torque for bolts that hold governor weight (center to center):
- | | |
|--|-----------------------------|
| | 10 ± 3 lb. ft. (14 ± 3 N-m) |
|--|-----------------------------|



INJECTION NOZZLE (9L6969)

Break test nozzle using SAE J663b oil or Cast. Moore J23300-585 or Shell 66031 calibration oil with the oil at a temperature of

65° to 70° F (18° to 20° C)

Nozzle setting pressure (valve lift adjustment screw turned 3/4 ± 1/8 turn from closed position):

New nozzle	2750 to 2900 psi (18 945 to 19 980 kPa)
Used nozzle	2400 to 2900 psi (16 545 to 19 980 kPa)
Used, adjusted nozzle	2700 to 2900 psi (18 600 to 19 980 kPa)

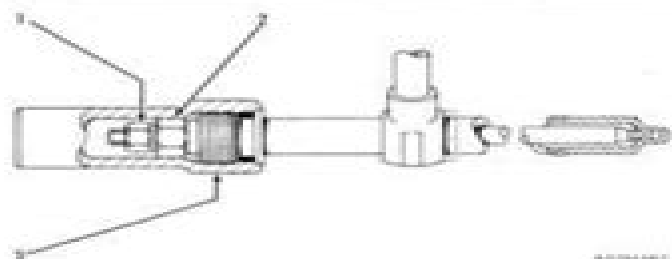
Return oil leakage test pressure

	1400 to 1600 psi (9630 to 11 045 kPa)
--	---------------------------------------

Leakage in 15 seconds

	1 to 10 drops
--	---------------

Maximum tip leakage is 3 drops in 15 seconds with pressure 250 to 300 psi (1720 to 2050 kPa) less than opening pressure.



- 11) Torque for valve lift locknut
- | | |
|--|-----------------------------------|
| | 35 to 45 lb. in. (4.0 to 5.1 N-m) |
|--|-----------------------------------|
- 12) Torque for pressure screw locknut
- | | |
|--|-----------------------------------|
| | 70 to 80 lb. in. (8.0 to 9.1 N-m) |
|--|-----------------------------------|
- 13) Torque for cap
- | | |
|--|---------------------------------------|
| | 110 to 120 lb. in. (12.4 to 13.6 N-m) |
|--|---------------------------------------|

NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

Cat 3208 Parts Manual

J Ma



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