

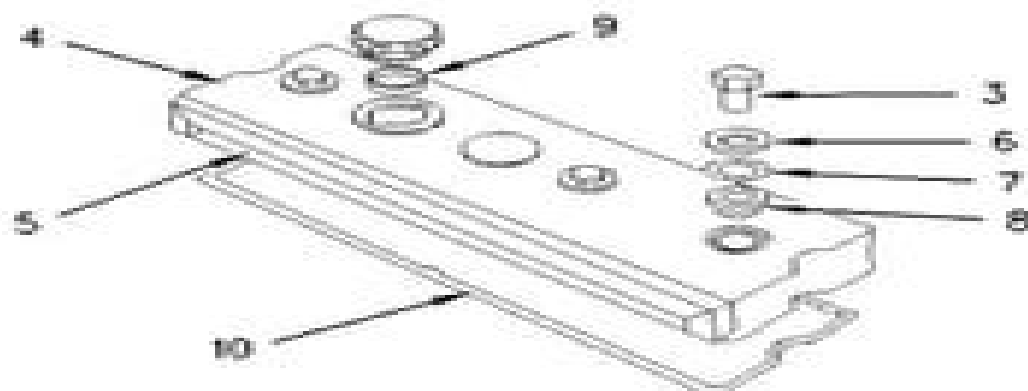


Illustration 6

g00047000-6

Composite valve cover

1. Inspect the condition of the gaskets and the seals. Replace the gaskets and the seals, if necessary.
2. Install seal (9) for the oil filler cap, if necessary.
3. Apply **8T-9022 Silicone Gasket** to gasket (10) .

Note: Ensure that the flat face of the gasket is toward the valve cover.

4. Install gasket (10), seal (5), and valve cover (4) .
5. Lubricate three nuts (3) with clean engine oil.
6. Install three nuts (3), steel washers (6), and sealing washers (8) .

Note: When you install three nuts (3) without shim washers (7), tighten the nuts to a torque of 20 N·m (15 lb ft). Do not overtighten the nuts.

Note: When you install three nuts (3) with shim washers (7), tighten the nuts to a torque of 30 N·m (22 lb ft). Do not overtighten the nuts.

7. Connect breather hose (2) .
8. Tighten hose clamp (1) .

Cat Th 83 Service Manual

L Reisser



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