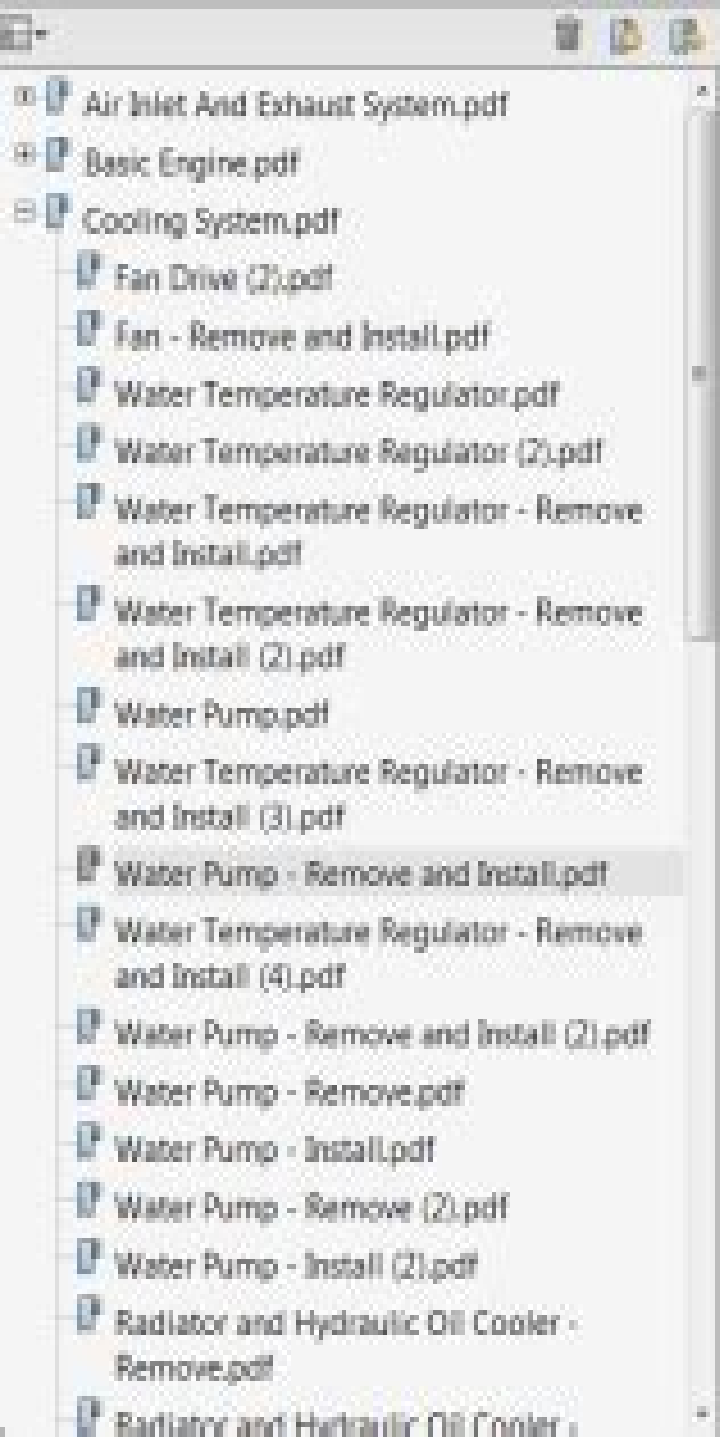




1. Open the engine access door.
2. Release the latch on the radiator. Tilt the radiator. This will allow access to the water pump.
3. Drain the coolant from the cooling system into a suitable container for storage or disposal.

Note: The radiator is located at a higher level than the engine. It will be necessary to drain the radiator in order to replace the water pump.

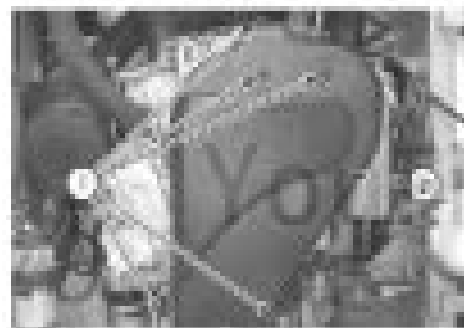
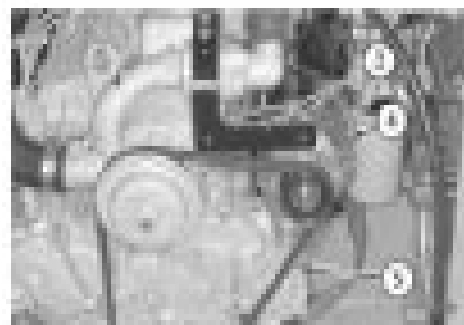


Diagram 1

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4. Remove five bolts (1). Remove pulley cover (2).



Caterpillar 257b Operators Manual

Robert R. Redfield



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