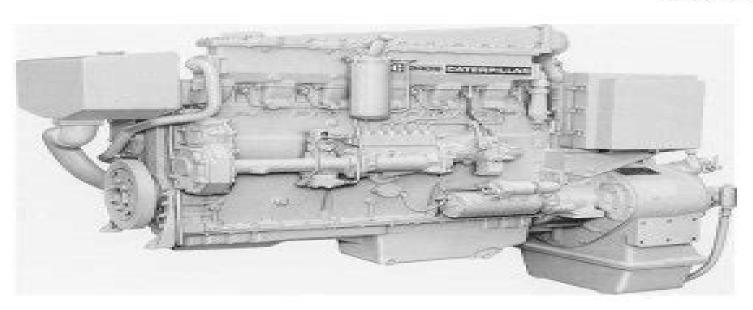
PRELIMINARY



#### MARINE ENGINE

Approximate Fuel Consumption Gal/Hr & Full Continuous Shaft HP Ltv/Hr		18.4	19.1 49.5	12.0
Aspiration		TW	371	37
Continuous (Shaft) & 1900 RPM	BH-97 HEP (medical)	2006 2010	245 245	226 226
Continuous (Flywheet) -6: 1800 APM	HP Imposing	275 279	250 254	236 236
intermittent (Plywheel)* g 2100 RPM	BHP (motivis)	300	30% 330	3026 3030
Maximum (Flywhoel)* @ 2100 RPM	HIP (martric)	-9665 -972	995 401	401

#### DESCRIPTION

Four-stroke cycle Diesel engine	
Number of cylinders	time 6
Bore and stroke: inches	D. G. S.
millimetres 137	A. 1888
Displacement ou in	
Hitraco de Caracia de	
Low idle speed (RPM).	600
Engine rotation	(confy).
Dry weight, approximate Lb	PS-03
Engine only 3075	11400
Engine with Twin Disc Gear	
MG512, MG514 (3.5:1 only), 4271	1937
MGS14	2076
MG514M4786	2071
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# **Cat 3406 Rebuild Engine Manual**

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