


Service Information System

• Product: NO EQUIPMENT SELECTED
 • Model: NO EQUIPMENT SELECTED
 • Configuration: NO EQUIPMENT SELECTED

Disassembly and Assembly
 C-10 and C-11 On-Highway Engines
 Media Number: 40000000-1.0

Publication Date: 05/10/2012

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00079-000

Accessory Drive - Assemble

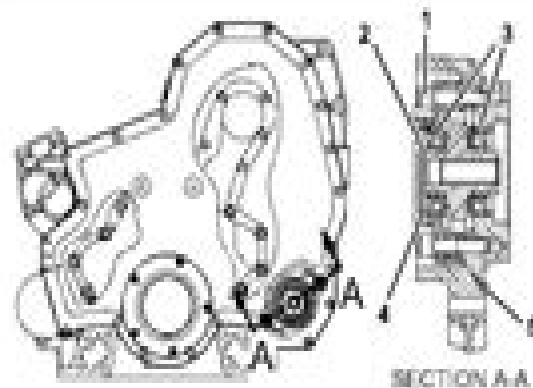
MBCS - 1207-000

Assembly Procedure

Table 1

Required Tools

Tool	Part Number	Part Description	Qty
B	1P-0110	Retaining Ring Pliers	1



Disassembly

g700266

1. Lower the temperature of gear and shaft (2).

**WARNING**

Always wear protective gloves when handling parts that have been heated.

2. Raise the temperature of bearings (3).
3. Place bearings (3) in the original location on gear and shaft (2).
4. Use Tooling (B) in order to install retaining ring (4) into accessory drive housing (3).
5. Install gear and shaft (2) with bearings (3) into accessory drive housing (3).
6. Install bolts (1).

End By: Install the accessory drive. Refer to Disassembly and Assembly, "Accessory Drive - Install".

Top View (B) 00000001-0000000000000000

C12 Service Manual

David Kirk



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