

Inspection of Valve

Inspect the valves for wear and warpage. If the valves are excessively worn or bent, replace them (Figure 21).

OVERALL LENGTH OF VALVE

Intake and exhaust

5.8100" (57mm)

Stem diameter

Intake - .3128 to .3134" (7.945 to 7.960mm)

Exhaust - .3114 to .3120" (7.910 to 7.925mm)

Valve seat angle

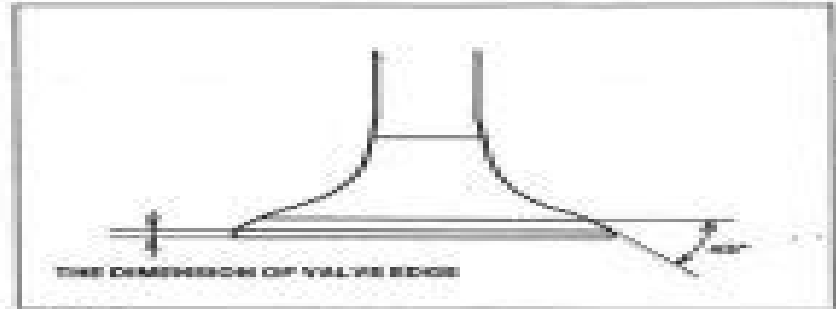
45°

Grinding limit of stem end

.0197" (0.5mm)

Allowable limit of valve edge

.0197" (0.5mm)



0-2258

FIGURE 21

CRANKSHAFT PULLEY Disassembly

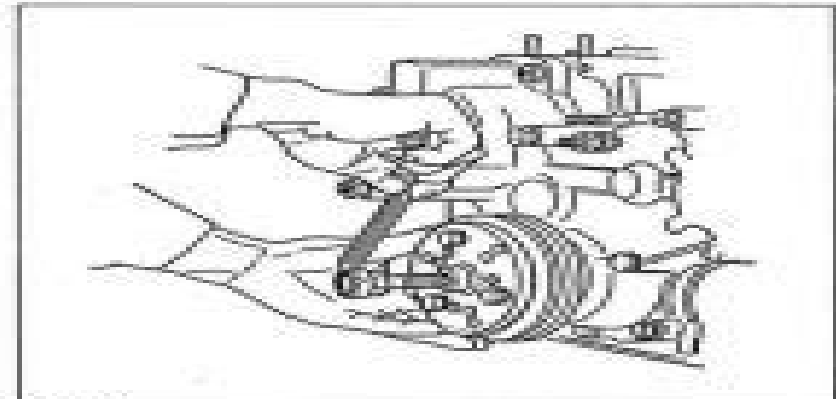
SPECIAL TOOL: Puller assembly

1. Remove the radiator.
2. Loosen the alternator mounting bolts and remove the fan.



CAUTION: Disconnect the battery cable from the battery terminal for safety.

3. Remove the nut and washer securing the crankshaft pulley to the crankshaft (Figure 22).
4. Remove the crankshaft pulley using a suitable puller.



0-2259

FIGURE 22

Assembly

5. If the woodruff key is worn or deformed, replace it.
6. Position the crankshaft pulley on the woodruff key and install with the washer and nut. Tighten the nut to a torque of 72 ft.-lb. (98 N-m).

NOTE: When installing the crankshaft pulley, apply a slight amount of oil to the oil seal socket to prevent the lip from being damaged.

7. Adjust the fan belt tension.

Deutz Allis 5215 Diesel Tractor Manual

Rosina Ehmman



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