# FAULT CODES

#### FAULT CODES

#### DIAGNOSTICS AND FAULT CODES

All furnace controls come standard with a 7-segment diagnostic display. During standby mode with no fault codes present, the display will read "0" (zero). During normal thermostat heating, cooling or continuous fan operation, a letter will be displayed to describe the mode of operation as follows:

C = Cooling or Heat-Pump Heat Operation

F = Continuous Fan Operation

H = Gas Heating Operation

When the control senses a fault present, it will display a code to help in diagnoses and troubleshooting. A list of normal operating codes and potential fault codes follows:

CODE	Description
-0	STANDBY
C	COOKING OF HEAT-PUMP HEAT)
141	GAS HEAT ON
- F	CONTINUOS FAN ON
10	1 HOUR LOCKOUT
93.	FAILED IGNITION
1/2	LOW FLAME SENSE
13	FLAME LOST
14	UNEXPECTED FLAME
20	TWINNING FAULT
22	MAIN LIMIT OPEN
26	LINE AND NEUTRAL REVERSED
33	MRLC (MANUAL RESET LIMIT CONTROL) (MKA ROLL-OUT) OPEN
55	PRESSURE SWITCH STUCK CLOSED WHEN SHOULD BE OPEN
5.7	PRESS SWITCH STUCK OPEN WHEN SHOULD BE CLOSED
56	WATER SENSE CIRCUIT OPEN
50	WATER SENSED
61	BLOWER FAULT - BLOWER UNABLE TO RUN
90	INTERNAL CONTROL FAULT

The method for displaying a two-digit fault is to display the first (most significant) digit for one second immediately followed by the second digit – which is also displayed for a duration of one second. A ½ second pause is then displayed. Cycle repeats until the fault is cleared. Each fault is flashed (displayed) a minimum of two times even if the fault condition has cleared before the fault can be displayed twice.

#### DUAL FAULTS DISPLAYED

In some cases when two faults are present simultaneously, both faults are displayed. These exceptions for dual faults are noted below.

Sequence of display:

 The first two-digit fault will be displayed once as described above.

- B. The upper-most horizontal segment of the seven-segment display is energized for ½ second
- The second two-digit fault is displayed once as described above.
- D. The upper-most horizontal segment of the seven-segment display is energized for % again.

This cycle repeats until one fault is gone (in which case the remaining fault will be displayed as described above) or both faults are gone or otherwise as noted below:

- When a failed ignition has occurred four times in a row, the control enters one-hour lockout and fault codes "10" and "11" will be displayed alternately as described above.
- When flame is lost five times in a row, the control enters one-hour lockout and fault codes "10" and "13" will be displayed alternately as described above (A-D).
- While the control is in one-hour lockout due to an unexpected flame, the fault codes "74" (unexpected flame) and "70" (soft lockout) will be displayed alternately at the seven-segment display as described above (A-D).
- 4. While the control has entered a one-hour lockout after declaring a dead blower after the main limit control has been open for more than 150 seconds, the fault codes "61" (Non-operational blower) and "10" (soft lockout) will be displayed alternately as described above (A-D). Note: the dead blower fault and associated one-hour lockout will occur up to four times in one heat call. Upon declaring this fault for the fourth time in one heat call, the control will enter hard lockout.
- When the main limit has been open during a gas heat call for more than 150 seconds and has not yet reclosed, the fault codes "61" (Non-operational blower) and "22" (open limit) will be displayed alternately as described above (A-D) until the limit re-closes.
- 6. When the water level sensor has declared a blocked drain (heating operation is shut down due to this fault) and then the fault goes away after the gas heat is shut down. If upon return to the next heat afternpt (same heat call) a blocked drain is sensed again within five minutes after energizing the inducer for pre-purge, the control will enter a one-hour lockout and the fault codes "59" (Blocked Drain) and "10" (soft lockout) will be displayed afternately as described above (A-D).
- 7. When the water level sensor has declared a 1-hr lock-out after declaring a Water Sensed condition (heating operation is shut down due to this fault) several times consecutively. When the control enters lockout the fault codes "S9" (Water Sensed) and "10" (soft lockout) will be displayed alternately as decribed above (A-D).

When multiple fault codes are present and are not part of the seven exceptions noted above, the fault code displayed is resolved by priority. For example an unexpected flame has a higher priority than a blocked drain. Therefore, if both conditions are present at the same time, the unexpected flame fault will be displayed until the condition is corrected and then the blocked drain fault will be displayed (provided the fault condition is still present).

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United States. Department of the Air Force

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