

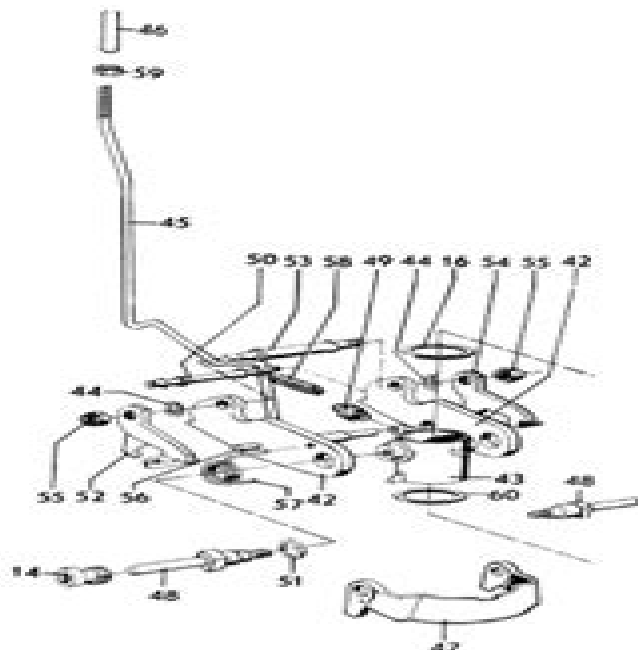


Fig. 27.

B FITTING

Lubricate all the movable parts and bolts before fitting

1. Fit the shaft, Fig. 27 (53), on one of the retaining pawls (42) and the spacer washer (44) as well as the spring hook (52). Screw one of the nuts (55) onto the shaft. Then place the thrust rod (45) on the stop shaft (56) and fit the journaling (43) in the retaining pawl half. After this place the thrust rod (45) and the stop shaft (56) in the retaining pawl half. Now fit the other retaining pawl (42) and the spring hook (54) with the spacer washer (44) on the shaft (53) and the journaling (43). Screw tight the other nut (55).

NOTE: Tighten the nuts (55) fully, then slacken them about 1/8 of a turn so that the spring hooks move without being loose. Now fit the lock clamp (47), and the shaft pins (48) with spring (57) and washer (51), in the journaling (43). Place the spring shaft (50) in position with the help of the springs (58) and fit the spring (49) between the journaling (43) and the stop shaft (56). Paint the retaining pawl with a thin coating of genuine VP touch-up paint. Concerning assembled retaining pawl, see Fig. 26.

2. Grease the needle bearing (12) with universal grease and drive the bearing into the yoke with tools 884259 and 9991801. Press in both the sealing rings (13) with the help of the same tools.

NOTE: The sealing rings must be able to prevent water from seeping in, see Fig. 28. Apply bushing installation adhesive on the bush (11) and fit the bush in the yoke with the flange facing down towards the retaining pawl.

3. Fit the retaining pawl in the yoke (earlier model) and screw tight the guide plugs (14).

4. Fit the yoke with the retaining pawl on the intermediate housing and press in the guide spindle until the collar bottoms.

NOTE: Do not forget the wear washer (25) between the lower attachment of the yoke and the intermediate housing, also the two plastic washers (16 and 60) on each side of the journaling (43). Observe due care when fitting the guide spindle not to damage the sealing ring.

5. Fit the hose attachment and packing on the yoke. Coat the surfaces with VP 1141570-0 or Permatex 679.

NOTE: On the 270T drive the hose fixture is turned to port.

6. Fit the shift yoke and push in the shaft (4) and lock with a split pin.

NOTE: A washer (5) should be fitted on each side of the split pin.



Fig. 28.

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