

pressure then open the ram cylinder valve. Engage the linkage locking bolt into the left-hand ramshaft arm when the implement reaches the hold position then operate the override control to trip the mechanism out of action and observe the gauge reading. The ram cylinder valve should open at 1 450–1 550 lb/in² (101–109 kg/cm²) though when the engine is running at a fast speed the back pressure in the system may rise above this figure.

Test H. To check the operation of the automatic depth control.

If the implement fails to operate at the depth required, and the control lever is in the maximum depth position, place the control lever into the "lower" position. The implement should then rapidly increase its operating depth, failure to do this indicating that the fault is in the setting of the implement and not in

the tractor hydraulic system. Either the levelling levers are too short, preventing the implement from being fully lowered, or the top link is too long, giving insufficient pitch on the implement.

If the operating depth of the implement increases immediately the control lever is placed in the "lower" position, the hydraulic system is preventing the implement from attaining sufficient depth. This could be caused by excessive TCU pressure, or incorrect adjustment of the top link cable.

If the implement operates satisfactorily at full depth but will not maintain a consistent shallow depth, check that the compression in the top link is sufficient to operate the control unit. This may be checked by noting the position of the peg in the compression spring housing, if the peg does not move from the end of the slot when the implement is in work the control unit cannot operate correctly.

ADJUSTMENTS AND SETTING INSTRUCTIONS

Adjustment is available at the following points:—

1. Main relief valve pressure setting.
2. Ram cylinder relief valve pressure setting.
3. Pump valve operating rod.
4. Hold mechanism operating rod.
5. Hold mechanism striker arm.
6. Top link compression spring.
7. Top link flexible cable.
8. Control lever abutment screw.
9. Control lever pivot shaft.

The main relief valve (Fig. 18) is set to limit the maximum pump output pressure to 2300 lb/in² (162 kg/cm²) and may be adjusted by removing, or adding, shims between the cap and valve seat, see page 18.

On 990 series tractors from serial number 461135 a second relief valve is fitted over the hold valve. This valve is adjusted to limit the pressure to 2 500 lb/in² (175 kg/cm²) and prevents excessive back pressure building up in the system when travelling over rough ground with a heavy implement or attachment in the 'hold' position.

As the pump relief valve is set to open at 2 000 lb/in² (140 kg/cm²) for operating external equipment, 3½ in. (88.9 mm) diameter ram cylinders are fitted with a relief valve which opens at 1 500 lb/in² (105.6 kg/cm²).

Pump relief valves are set during manufacture and do not normally require subsequent re-adjustment unless new components are fitted. For details of valve adjustments see page 19.

Setting Instructions

If any part of the system has been disturbed, or if faulty operation is experienced, the settings should be checked in the following order.

With the engine stopped, the linkage lowered and the override control in the 'engaged' position. Place the lift control in the 'raise' position and remove the cover from the right-hand ramshaft housing. Unscrew the nut A on the hold mechanism linkage rod until the nut is level with the end of the rod. This will ensure that the pump linkage is against the control lever plunger and is not being held out of position by incorrect setting of the hold mechanism.

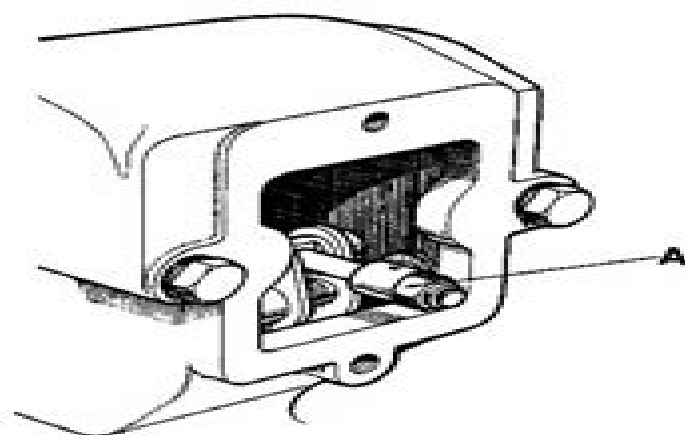


Fig. 7. HOLD MECHANISM LINKAGE ROD

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