

Clutch and transmission

2

PowerShift

27

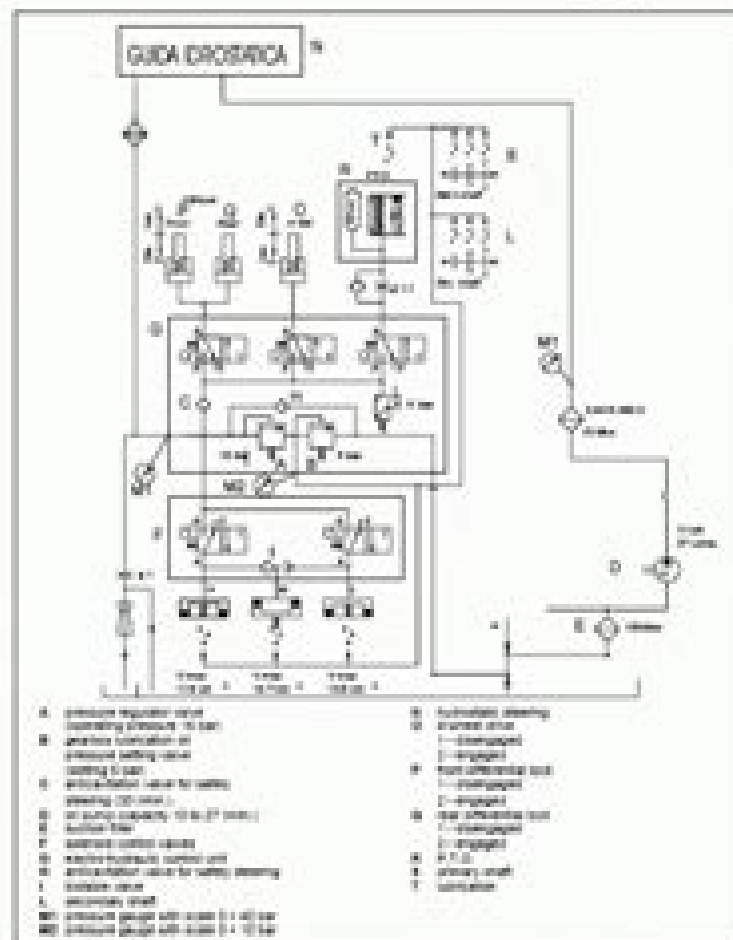


Fig. 55 - Hydraulic system flushing operation



2

Clutch and transmission

27

PowerShift

PROCEDURE FOR CHECKING THE PRESS. CONTROL UNIT/LEAK PRESSURE

1 - Connect pressure gauge 1.000.010.10 - 0.020 at position 10.

2 - Connect pressure gauge 1.000.010.10 - 0.020 at position 10.

Start the engine and check up to the maximum indicated in the table. Also verify that the overpressure is as prescribed. The pressure tests should be conducted using an air temperature of 20 °C.

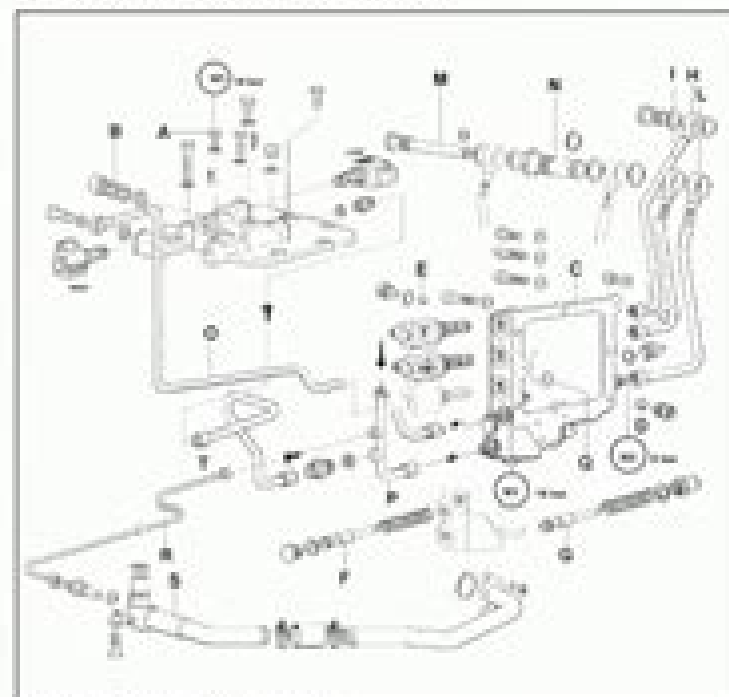


Fig. 56 - Electromechanical control unit for PowerShift system

- | | | |
|---|--|---|
| <ul style="list-style-type: none"> A: Test fitting for testing pressure B: Pressure valve C: Valve body D: Main return valve E: Main return valve F: Oil pressure regulator valve G: Lubrication pressure control valve H: Delivery valve to P.T.O. | <ul style="list-style-type: none"> I: Delivery valve to differential axle J: P.T.O. lubrication zone K: P.T.O. zone lubrication manifold L: Manifold for P.T.O. clutch at gear M: Secondary shaft with sprocket N: Lubrication zone O: Main return valve to the gearbox | <ul style="list-style-type: none"> P: Delivery valve to front wheel drive engagement system Q: Hydraulic cylinder R: Gearbox oil return pipe S: Forward oil delivery slot T: Pressure gauge 1 scale 0 to 10 bar U: Pressure gauge 2 scale 0 to 10 bar |
|---|--|---|

Deutz 545 Maintenance Manual

J Elliott



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