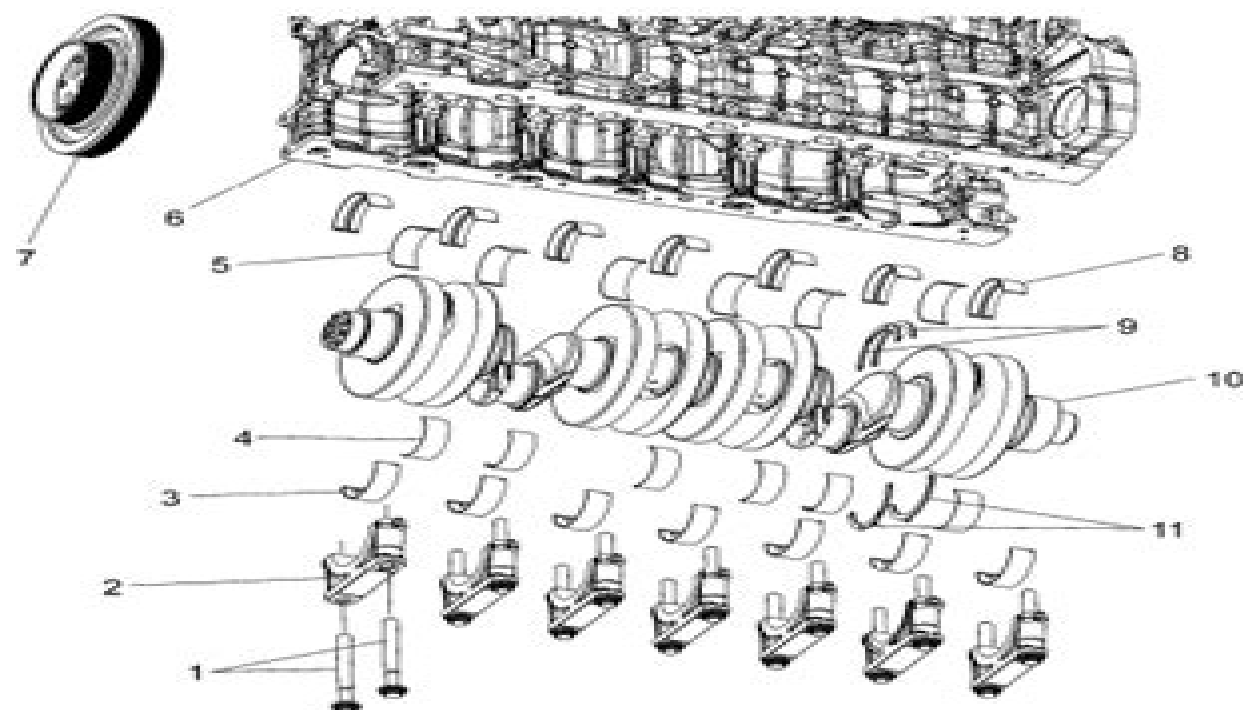




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4. Lower Connecting Rod Bearing Shells	10. Crankshaft
5. Upper Connecting Rod Bearing Shells	11. Thrust Washer
6. Engine Block	

Figure 3. Crankshaft and Related Parts

Section 1.10.1

Removal of the Crankshaft

When removal of the crankshaft becomes necessary, first remove the transmission, then proceed as follows:

1. Steam clean the exterior of the engine.

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