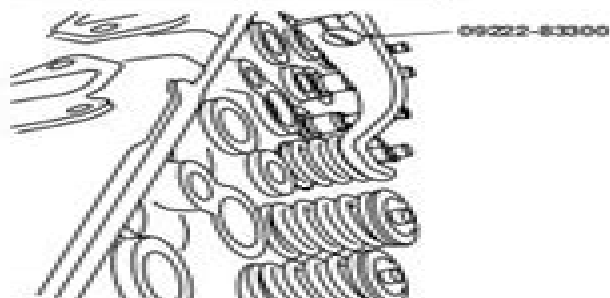


SUDEMT120L

4. Install the retainer, valve spring and valve cotter using the special tool (09222-83300).



SUDEMT121L

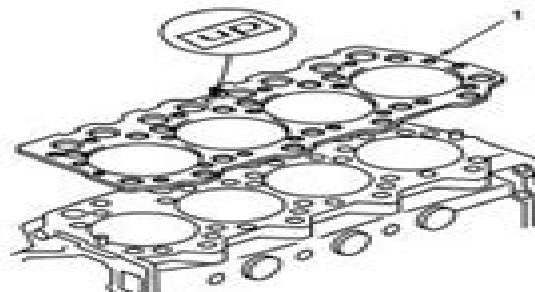
INSTALLATION

1. Assembly is performed in the reverse order of disassembly.
2. Installation of cylinder head gasket.

CAUTION

When installing the cylinder head gasket (1), cylinder head installing surface should be free from any impurities or foreign materials such as oil.

- a. Assemble the cylinder head so that "UP" mark of the cylinder head gasket faces to the cylinder head.



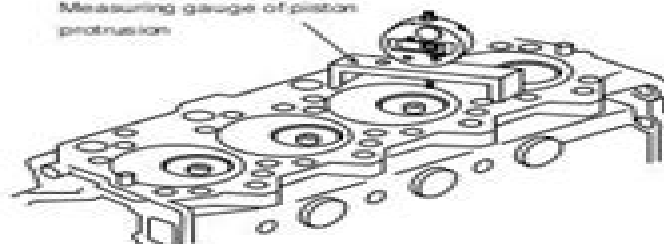
SUDEMT065L

- b. Selection and assembly of cylinder head gasket.
Select the cylinder head gasket according to the piston protrusion amount.

Average piston protrusion	Gasket size	Gasket thickness
0.466~0.526	A	1.35±0.03
0.526~0.588	B	1.40±0.03
0.588~0.648	C	1.45±0.03

Unit : mm

Measuring gauge of piston protrusion



SUDEMT123L

NOTE

If the max protrusion of the piston is 0.05mm more than average protrusion, then use the grade up (A→B) gasket.

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Jeppesen

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1. Understanding the eBook D4bb Engine Manual
 - The Rise of Digital Reading D4bb Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying D4bb Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an D4bb Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from D4bb Engine Manual
 - Personalized Recommendations
 - D4bb Engine Manual User Reviews and Ratings
 - D4bb Engine Manual and Bestseller Lists
5. Accessing D4bb Engine Manual Free and Paid eBooks

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 - D4bb Engine Manual Budget-Friendly Options
6. Navigating D4bb Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - D4bb Engine Manual Compatibility with Devices
 - D4bb Engine Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of D4bb Engine Manual
 - Highlighting and Note-Taking D4bb Engine Manual
 - Interactive Elements D4bb Engine Manual
 8. Staying Engaged with D4bb Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers D4bb Engine Manual
 9. Balancing eBooks and Physical Books D4bb Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection D4bb Engine Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine D4bb Engine Manual
 - Setting Reading Goals D4bb Engine Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of D4bb Engine Manual
 - Fact-Checking eBook Content of D4bb Engine Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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