

Factory-Mounted Starter or Variable Frequency Drive (Optional) — The starter allows for the proper start and disconnect of electrical energy for the compressor-motor, oil pump, oil heater, and control panel.

Storage Vessel (Optional) — There are 2 sizes of storage vessels available. The vessels have double relief valves, a magnetically-coupled diaphragm-type refrigerant level gage, a one-inch F/T drain valve, and a 1/2-in. male flare vapor connection for the pumpout unit.

NOTE: If a storage vessel is not used at the jobsite, factory-installed isolation valves on the chiller may be used to isolate the chiller charge in either the cooler or condenser. An optional pumpout system is used to transfer refrigerant from vessel to vessel.

REFRIGERATION CYCLE

The compressor continuously draws refrigerant vapor from the cooler at a rate set by the amount of guide vane opening or compressor speed (190KRV only). As the compressor suction reduces the pressure in the cooler, the remaining refrigerant boils at a fairly low temperature (typically 38 to 42 F [3 to 6 C]). The energy required for boiling is obtained from the water flowing through the cooler tubes. With heat energy removed, the water becomes cold enough to use in an air conditioning circuit or for process liquid cooling.

After taking heat from the water, the refrigerant vapor is compressed. Compression adds still more heat energy, and the

refrigerant is quite warm (typically 98 to 102 F [37 to 40 C]) when it is discharged from the compressor into the condenser.

Relatively cool (typically 65 to 90 F [18 to 32 C]) water flowing into the condenser tubes removes heat from the refrigerant and the vapor condenses to liquid.

The liquid refrigerant passes through orifices into the FLASC (Flash Subcooler) chamber (Fig. 3). Since the FLASC chamber is at a lower pressure, part of the liquid refrigerant flashes to vapor, thereby cooling the remaining liquid. The FLASC vapor is recondensed on the tubes which are cooled by entering condenser water. The liquid drains into a float chamber between the FLASC chamber and cooler. Here a float valve forms a liquid seal to keep FLASC chamber vapor from entering the cooler. When liquid refrigerant passes through the valve, some of it flashes to vapor in the reduced pressure on the cooler side. In flashing, it removes heat from the remaining liquid. The refrigerant is now at a temperature and pressure at which the cycle began.

MOTOR AND LUBRICATING OIL COOLING CYCLE

The motor and the lubricating oil are cooled by liquid refrigerant taken from the bottom of the condenser vessel (Fig. 3). Refrigerant flow is maintained by the pressure differential that exists due to compressor operation. After the refrigerant flows past an isolation valve, an in-line filter, and a sight glass/moisture indicator, the flow is split between the motor cooling and oil cooling systems.

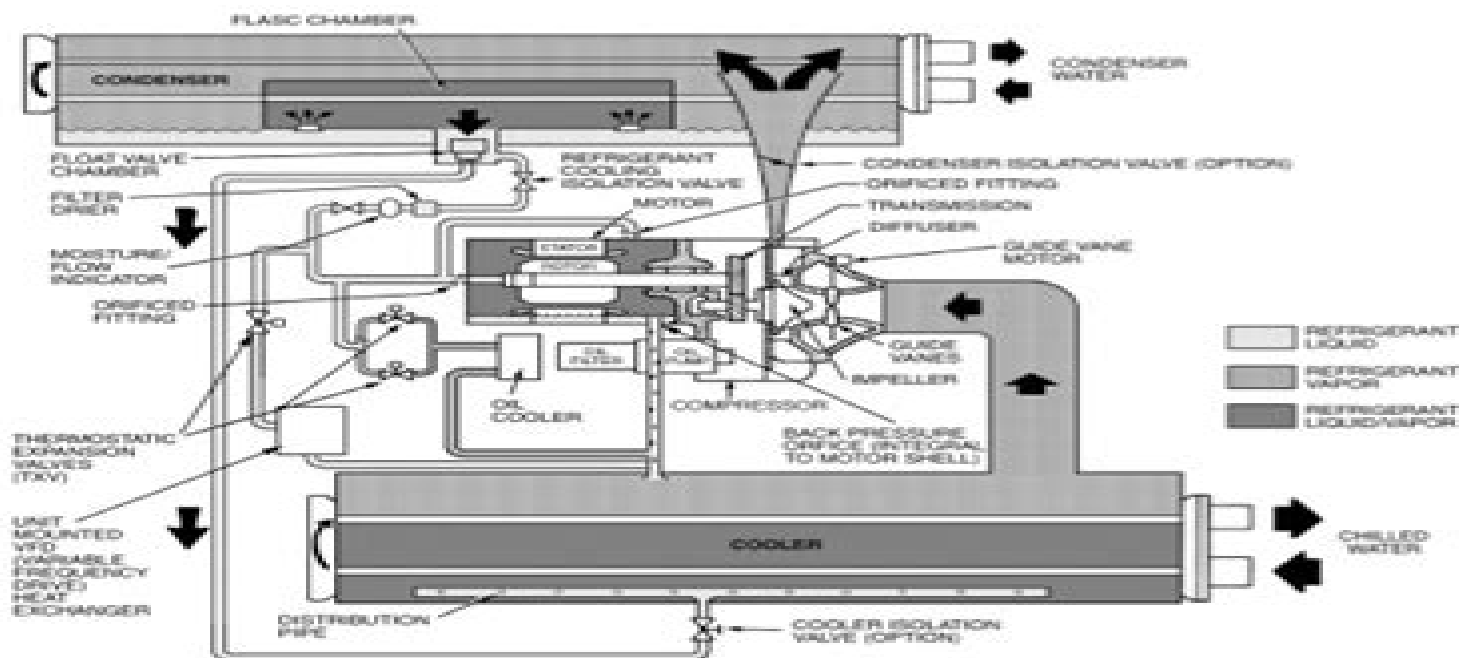


Fig. 3 — Refrigerant Motor Cooling and Oil Cooling Cycles

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**Carrier Corporation. Carrier Air
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Commerce Business Daily ,2000-06 **Carrier Centrifugal Refrigeration Operating Instructions ...** Carrier Corporation,1930* *Service Manual and Parts Catalog for Refrigeration & Air Conditiong Equipment* Carrier Corporation,1943 *Carrier Air Conditioning Co* Carrier Corporation. Machinery and Systems Division. Carrier Air Conditioning Co,1960 **Carrier System Design Manual** Carrier Corporation. Carrier Air Conditioning Company,1972 **Carrier System Design Manual** Carrier Air Conditioning Company,1975 Carrier System Design Manual Carrier Corporation. Carrier Air Conditioning Company,1960 **Carrier Centrifugal Refrigeration** Carrier Corporation,1937

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