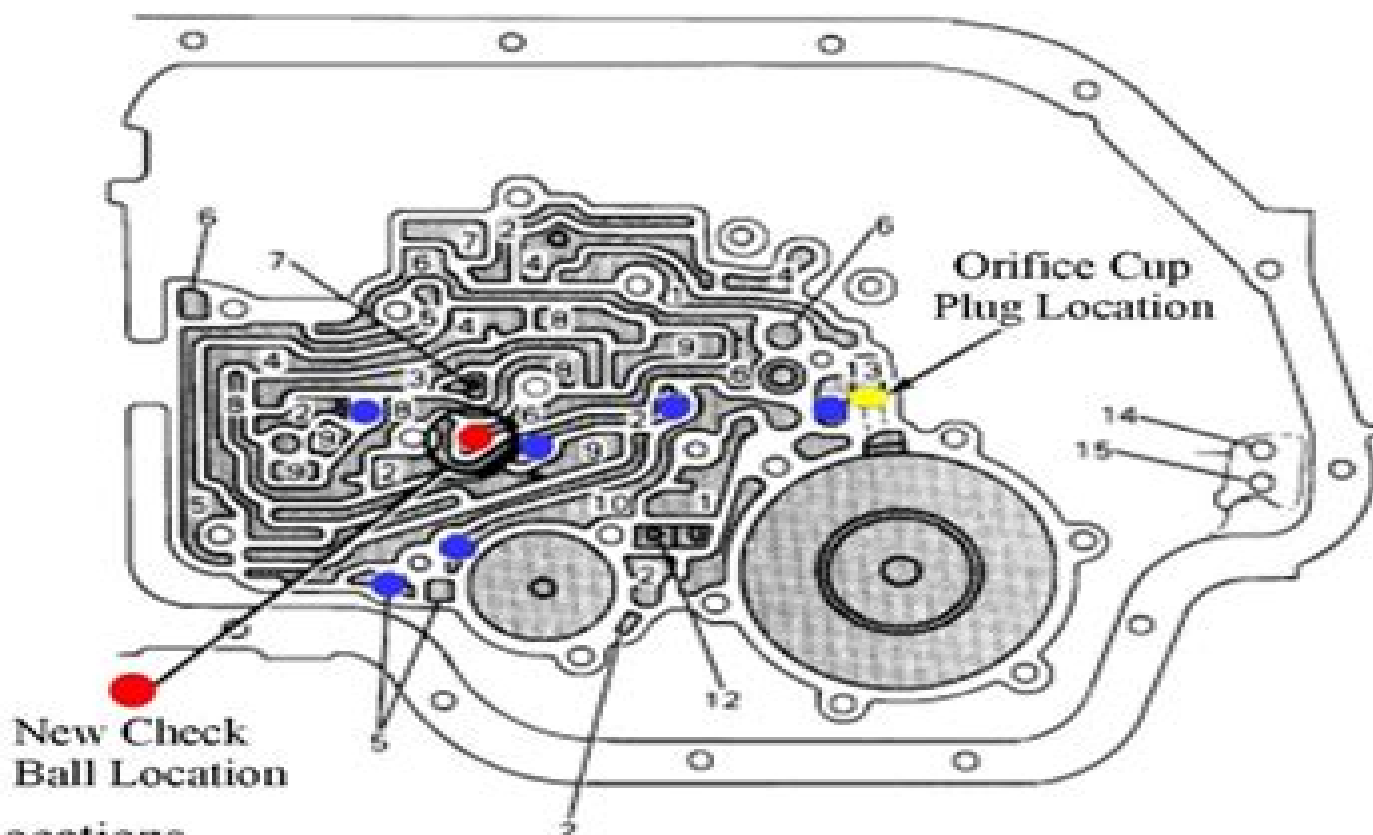


400 - Check Ball Locations

1. Lo
2. Intermediate
3. Drive
4. Line
5. Servo
6. Reverse
7. Exhaust
8. Detent
9. Modulator
10. Direct Clutch
11. Governor
12. 1-2 Accumulator
13. Reverse or Lo
14. Governor Feed
15. Governor Pressure



● = Check Ball Locations

As of 11-23-87, all 400 Transmissions with a GVWR of 10,000 lbs. or less were built with a newly designed case, separator plate, separator plate gaskets, orifice cup plug and additional check ball. The design change was made to improve park to reverse and neutral to reverse engagement feel.

The orifice cup plug is located in the case passage that feeds the apply circuit for the low/reverse servo.

Check Ball Location 400 Manual Valvebody

Motor (New York, N.Y.)



Check Ball Location 400 Manual Valvebody:

Motor's Truck & Tractor Repair Manual ,1956 **Technical Manual** United States Department of the Army,1952

Transmission Service and Repair Mitchell International, Inc,Mitchell,Mitchell Information Services,1980

Maintenance Manual and Parts Catalog for Generator Set, Portable, Diesel, Skid-mounted 100 to 16-KW, 127/220-volt, 3-phase, 60-cycle, Or 230/400-volt, 3-phase, 50-cycle, Murphy, Covering Purchase Orders C-2744 (old No.) 23-1577 (new No.) C-4723 (old No.) 23-1429 (new No.) C-6435 (old No.) 23-1412 (new No.) United States. Department of the Army,1944

Chilton's Motor/age Professional Automotive Service Manual ,1978 Mitchell Transmission Service & Repair

Mitchell,Mitchell Information Services,1986

Direct Support and General Support Maintenance Manual Including

Repair Parts and Special Tool List ,1990

Motor Auto Repair Manual Louis C. Forier,1978

Motor's Auto Repair

Manual ,1955

Motor's Auto Repair Manual Motor (New York, N.Y.),1971

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