

SINGLE SAMPLING PLANS FOR NORMAL INSPECTION

Sample Size Code Letter	Sample Size	Acceptable Quality Levels (Normal Inspection)											
		0.065	0.10	0.15	0.25	0.40	0.65	1.0	1.5	2.5	4.0	6.5	
		Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	
A	2											0 1	
B	3											0 1	
C	5									0 1		0 1	
D	8								0 1			1 2	
E	13							0 1				2 3	
F	20						0 1			1 2		3 4	
G	32					0 1			1 2	2 3	3 4	5 6	
H	50			0 1	0 1		1 2	2 3	3 4	5 6	7 8	10 11	
J	80												
K	125		0 1			1 2	2 3	3 4	5 6	7 8	10 11	14 15	
L	200	0 1			1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	
M	315			1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22		
N	500		1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22			
P	800	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22				
Q	1250	2 3	3 4	5 6	7 8	10 11	14 15	21 22					
R	2000	3 4	5 6	7 8	10 11	14 15	21 22						



↑ Use first sampling plan above arrow, if sample size equals or exceeds lot or batch size, do 100 percent inspection.

↓ Use first sampling plan below arrow

AC : Acceptance number Re : Rejection number

Dcma Iso Sampling Manual

Judd E. Hollander



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