

Counterweight

Remove & Install Counterweight

Tools Needed	A
Low bracket	1



1. Remove the washers and bolts (1) and exhaust pipe (2).



2. Support counter weight (3) with a hook and tooling (4) as shown.



3. Remove towing pin (7).
 4. Remove the washer plate and bolts (8).
 5. Use the hook and tooling (4) to remove counter weight (3). The weight of the counterweight is approximately 1750 kg (3855 lb).
- NOTE :** The following steps are for installation of the counterweight.
6. Put counterweight (3) in position on the frame, and install bolt (9) and bolts (6). Tighten the bolts to a torque of 800 $\pm$ 50 Nm (590 $\pm$ 37 lbf-ft).
 7. Install towing pin (7).

Engine

Remove & Install Engine

Tools Needed	A
Low bracket	1

NOTE : Procedures for gasoline, L.P. gas and diesel engines are all similar. The engine shown in the following illustrations is for L.P. gas engine.

Start By :

- a. Remove "Overhead guard"

- b. Remove counterweight*

- c. Remove hood assembly*

* Refer to the topics "Overhead guard", "Counterweight" and "Hood assembly" in this manual.



1. Remove two bolts (1) and Rear plate (2).



2. Disconnect the two battery cables (1). Remove the washers, two bolts (2) and battery assembly (3).



3. Loosen the clamps and disconnect or clean hoses (4).



4. Remove mounting bracket (5) and air cleaner (6).
5. Loosen clamp assembly (7).

Daewoo Forklift Operators Manual

Xiang Xie



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Table of Contents Daewoo Forklift Operators Manual

1. Understanding the eBook Daewoo Forklift Operators Manual
 - The Rise of Digital Reading Daewoo Forklift Operators Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Daewoo Forklift Operators Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Daewoo Forklift Operators Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Daewoo Forklift Operators Manual

- Personalized Recommendations
- Daewoo Forklift Operators Manual User Reviews and Ratings
- Daewoo Forklift Operators Manual and Bestseller Lists
- 5. Accessing Daewoo Forklift Operators Manual Free and Paid eBooks
 - Daewoo Forklift Operators Manual Public Domain eBooks
 - Daewoo Forklift Operators Manual eBook Subscription Services
 - Daewoo Forklift Operators Manual Budget-Friendly Options
- 6. Navigating Daewoo Forklift Operators Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Daewoo Forklift Operators Manual Compatibility with Devices
 - Daewoo Forklift Operators Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Daewoo Forklift Operators Manual
 - Highlighting and Note-Taking Daewoo Forklift Operators Manual
 - Interactive Elements Daewoo Forklift Operators Manual
- 8. Staying Engaged with Daewoo Forklift Operators Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Daewoo Forklift Operators Manual
- 9. Balancing eBooks and Physical Books Daewoo Forklift Operators Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Daewoo Forklift Operators Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Daewoo Forklift Operators Manual
 - Setting Reading Goals Daewoo Forklift Operators Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Daewoo Forklift Operators Manual

- Fact-Checking eBook Content of Daewoo Forklift Operators Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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