Operation and Maintenance Manual 3500C Generator Sets Media Number - SEBUS111-00 Publication D

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## **Product Lifting**

SMCS - 7000; 7002

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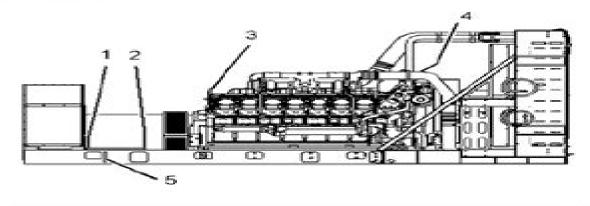


Illustration 1

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#### NOTICE

Never bend the eyebolts and the brackets. Only load the eyebolts and the brackets under tension. Remember that the capacity of an eyebolt is less as the angle between the supporting members and the object becomes less than 90 degrees.

When it is necessary to remove a component at an angle, only use a link bracket that is properly rated for the weight.

Use a hoist to remove heavy components. Use an adjustable lifting beam to lift the entire package. Use an adjustable lifting beam to lift the engine. All supporting members (chains and cables) should be parallel to each other. The chains and cables should be perpendicular to the top of the object that is being lifted.

Some removals require lifting fixtures in order to obtain proper balance. Lifting fixtures also help to

# **Caterpillar D25 Generators Maintenance Manual**

**Anthony S. Fauci** 

## **Caterpillar D25 Generators Maintenance Manual:**

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