

4. Remove the anti-cavitation valve (Fig. 2-25a) from the control valve (Fig. 2-24a, E2). Remove the O-rings and back-up washers from the anti-cavitation valve.

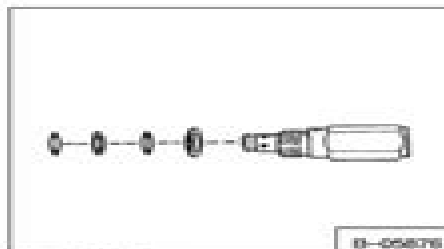


Fig. 2-25a Anti-Cavitation Valve

5. Remove the plug (Fig. 2-26a) from the control valve (Fig. 2-24a, F2).

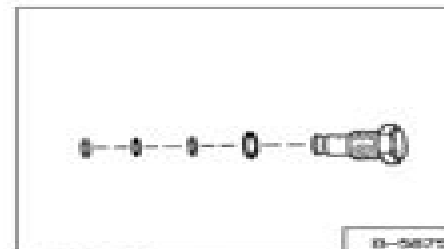


Fig. 2-26a Plug

6. Remove the O-rings and back-up washer from the plug.

7. Remove the main relief valve (Fig. 2-27a) from the control valve (Fig. 2-24a, F1).



Fig. 2-27a Main Relief Valve

8. Remove the bolts (Fig. 2-28a, Item 1), the rubber boots (Item 2), boot retainer (Item 3) and filter (Item 4) from the three valve spools (Fig. 2-24a, D1, D2 and D3).



Fig. 2-28a Rubber Boot Assembly

9. Use an O-ring tool to remove the O-rings from the three spools (Fig. 2-29a).



Fig. 2-29a Removing O-Rings

10. Remove the detent snap ring and washer from the lift section end cap (Fig. 2-30a).

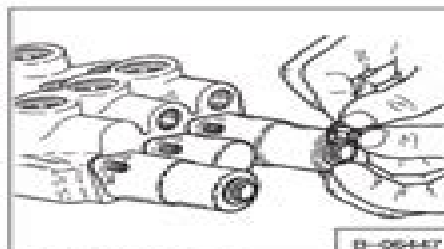


Fig. 2-30a Detent Snap

11. Remove the bolts (Fig. 2-31a) which fasten the detent cap to the control valve.



Fig. 2-31a End Cap Bolts

12. Remove the detent cap from the lift spool.

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