

remains in place. The oil drain line from the pump is connected to the lubricating oil line which the pump supplies, which the pump supplies.

The lubricating oil pump is reversible and operates in either direction with a single action and single discharge, without complicated valve arrangement. The sliding valves are moved inward and outward by the pressure of the discharged oil and by this feature insure the proper action and discharge ports (Fig. 1).

The lubricating oil pump is a double hemisphere type but is constructed in single action and discharge type. The two sets of gears are separated by cover plates which fit closely to the base of the pump, and both sets of gears supply oil to the two ports. The flow of oil is greatly increased when the sliding valves are closed. This feature is carefully maintained at the factory and must be accurately maintained to obtain maximum capacity of the pump. No further adjustment is

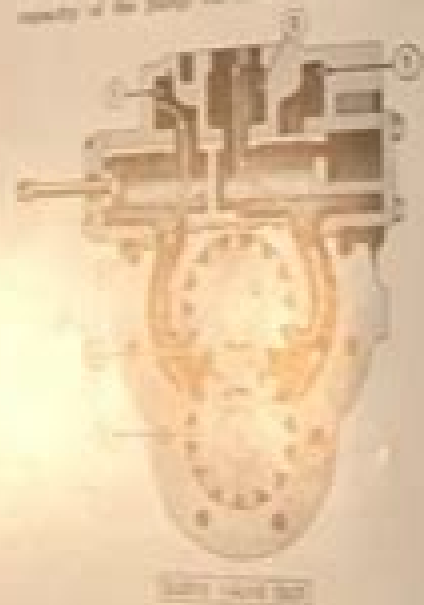


Figure 1—Lubricating Oil Pump—Showing Direction of Flow

1. Oil
2. Valve
3. Drive Valve
4. Drive Gear
5. Drive Gear

The center spaces between the driven shaft and driving shaft are secured in place by taper pins. The shafts are supported by the bearings which, when installed, secure the pump. The gear assembly is secured by the cover which are cured out for the various ports. The lubricating oil pump is designed to either a port or starboard engine. The driving shaft extends through the pump and the coupling half of the shaft is attached to either end of the shaft. The engine in which the pump is installed has a packing gland and the split packing is attached over the driving end of the shaft. The shaft cover encloses the other end of the shaft. A gland is necessary at this end.



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Figure 3—Bumping Falk Coupling Spring

1. Disconnect the oil drain line from the packing gland to the engine base.
2. Remove the two cap screws from the upper end of the lower bracket.
3. Remove the taper dowel pins which locate the side bracket on the engine.
4. Attach a rope sling to the pump and support it with a chain fall.
5. Remove the nuts which hold the side bracket in position.
6. Pull the pump outward, and catch the drive which are between the side bracket and the engine and those which are between the pump and the lower pump bracket.

The drive should be held aside carefully in such a manner that they can be re-attached correctly to ensure proper alignment.

7. Remove the cover of the flexible coupling around the pump.
8. Remove the coupling spring (Fig. 4).
9. Remove the packing cover and locate the packing gland.
10. Remove both end covers.
11. Remove the four taper pins which locate the cover plates. The taper pins are shown.

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The pump housing, shaft, bearings, and gears are marked for proper position. If any of these markings are not visible, the parts should be marked before removal to facilitate reassembly.

1. Pull off the drive shaft bearings.
2. The drive gear shaft is kept in one of the bearings and will move out with it (Fig. 5). Remove the opposite bearing first, and then take out the bearing and shaft.



Figure 4—Lubricating Oil Pump—Showing the coupling drive line shaft

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