# PLTW CIM End Of The Year Exam Study Guide With 100% Complete Solution

Which concept is BEST classified as variable cost

- A) Building rental
- B) Lighting
- C) Raw materials
- D) Internet service Correct Answer-C) Raw Materials

A manufacturing facility uses the robotic arm shown in the diagram. How many degrees of freedom does the robotic arm have?

- A) 2
- B) 3
- C) 4
- D) 5 Correct Answer-C) 4

A manufacturer uses only one type of CAM software but has many different types and brands of CNC machines. How is the programming customized to meet the specifications of each machine?

- A) Code is added by hand for each of the different machines
- B) A postprocessor is used in conjunction with the CAM software
- C) A program called a machine customizer is used to edit the code
- Each machine must use different CAM software Correct Answer-B) A postprocessor is used in conjunction with the CAM software

What is the standard for behavior of professional groups BEST known as?

- A) A code of ethics
- B) A code of conduct
- C) An oath of allegiance
- D) An oath of honor Correct Answer-A) A code of ethics

In order for the robot to draw the line from point A to point B with no charge in Z-height, which joint would need to move?

- A) 4
- B) 3
- C) 2
- D) 1 Correct Answer-D) 1

Which of the following control techniques provides the GREATEST amount of positional accuracy

- A) Closed loop with pnuematic power
- B) Closed loop with electric power
- C) Open loop with pnuematic power
- D) Open loop with hydraulic power Correct Answer-B) Closed loop with electric power

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