

Concrete Mix Design

1.1	Normal Weight Concrete
Grade	C30/20, C40/20, C50/20
Purpose	Concrete for Column, Beam, Slab and other Structural elements

Specification			
Description	Allowable Limit	Optimum Value	Remarks
Cement Content	380 – 450 kg/m ³	410 kg/m ³	MSRC for substructure and OPC for super structure.
Cement & GGBS composition	45:55 to 30:70	40:60	
Slump	150 – 250 mm	200 mm	
Cement & Aggregate ratio	1:4.5	1:4.5	
Coarse Aggregate & Fine aggregate ratio	55:45 to 75:25	55:45	
Chloride Content	Up to 0.2%	0.08%	
Sulphate Content	Up to 4%	1.2-1.6%	
Water cement ratio	0.35 – 0.45	0.40	
Admixture Name & Qty	SP495 / 4.0-8.5 litr		Refer manufacturer's recommendation

Project References			
Project	SGD Non Process Building	Borouge Innovation Centre	Summit Tower
Supplier	Xtramix, Transguilt , Dodsai		

Concrete Mix Design Manual

Sabine Zange



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