



FIGURE 3. FLOODED BATTERY

1. Rotate flywheel clockwise until timing mark is aligned with the proper number of timing degrees (Figure 2) stamped on the top of piston cover. Refer to SPECIFICATIONS for proper number of timing degrees.
2. Connect an ohmmeter or a continuity test lamp set across the ignition breaker points. Touch one test lead to the coil lead terminal (wire 6) (Figure 3).
3. Touch the other test lead to a good ground on the engine.
4. Turn crankshaft against rotation (counterclockwise) until the points close. Then slowly turn the crankshaft with rotation (clockwise).
5. The lamp should go out or continuously test during the points break when it opens (ignition breaker). If timing is early (advanced) the point gap is too large. If timing is late (retarded) the point gap is too small. Adjust point gap accordingly.

SPARK PLUGS

Check and replace spark plugs every 100 hours of operation (Figure 4). Replace spark plugs that show signs of fouling or electrode erosion.



FIGURE 4. SPARK PLUG GAP

BATTERY INSPECTION

WARNING Ignition of explosive battery gases can result in severe personal injury. Do not smoke or allow any ignition source near the battery.

Check battery cells with a hydrometer (Figure 5). The specific gravity reading should be approximately 1.260 at 77°F (25°C).

Found one or more cells are low on water, add distilled water and recharge. Flush the battery, wash clean and dry. An accumulation of moisture will lead to a more rapid discharge and battery failure.



FIGURE 5. SPECIFIC GRAVITY TEST

Keep the battery terminals clean and tight. Push the cable terminal down flush with or slightly below the top of the battery post (Figure 6). After making connections, coat the terminals with a light application of petroleum jelly or grease to retard corrosion.

Poor contact at the battery cable connections is often a source of trouble. Make sure battery cables are in good condition and the contacting surfaces are clean and tightly connected. Do not reverse battery leads. Use recommended battery size when disconnecting leads to avoid mechanical battery damage.



FIGURE 6. BATTERY CABLE CONNECTION

IGNITION COIL

To test primary and secondary windings within the ignition coil first make sure the ignition power is off and coil is at room temperature of 77°F (25°C).

1. Use a Simpson 250 VOM or equivalent.
2. Place a black lead on negative (-) terminal of coil and red lead in positive (+) coil terminal. Primary resistance should read between 5.57-4.75 ohms.
3. Change resistance setting on ohmmeter. Place ohmmeter leads inside of spark plug cable boots (Figure 6). Secondary resistance should read 12,000-15,000 ohms.
4. If any of the above conditions are not met, replace coil.



FIGURE 7. COIL TEST



FIGURE 8. FLYWHEEL ALTERNATOR SYSTEM

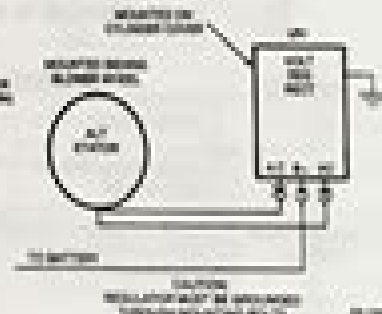
BATTERY JUMP STARTING

Occasionally, it may be necessary to jump start a weak battery using a charged booster battery. If jump starting is necessary, the following procedure is recommended to prevent starter damage, battery damage, and personal injury.

CAUTION Disconnecting the engine can cause starter damage. Allow 5 minutes for starter to cool if engaged for longer than 30 seconds.

1. Disconnect engine lead.
 2. Use a battery of the same voltage (24V) as is used with your engine.
 3. Attach one end of the positive (red) booster cable to the positive (+) terminal of the booster battery. Attach the other end of the positive cable to the positive (+) terminal of your engine battery.
 4. Attach one end of the negative (-) booster cable (black) to negative (-) terminal of booster battery. Attach other end of negative cable to a solid chassis ground on your engine.
- WARNING** Electrical arcing can cause severe personal injury. Do not allow positive and negative cable ends to touch.
5. Jump starting in any other manner may result in damage to the battery or the electrical system.
 6. Turn ignition switch to On to start engine.

WARNING Jump starting a battery incorrectly can cause battery to explode, resulting in severe personal injury or death. Do not smoke or allow any ignition source near the battery, and do not jump start a frozen battery.



Case 446 Garden Tractor Manual

Wolfgang Guggemos

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