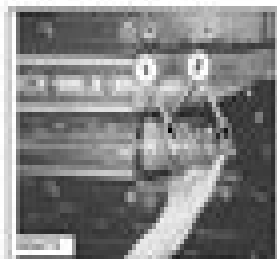


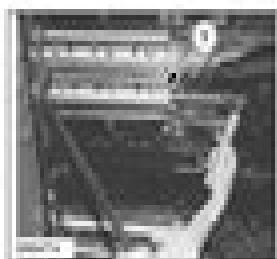
## SECTION 5B - DRIVESHAFTS AND CLUTCHES - CHAPTER 3

3. Remove the shaft nut, 1, by removing the cotter screw, 2, and washer.



4. Remove the shaft nut, 1, using a heavy hammer and oil punch, or gear puller. An alternative is to remove the bolt, and pry the nut off the shaft while prying under the shaft nut, as shown.

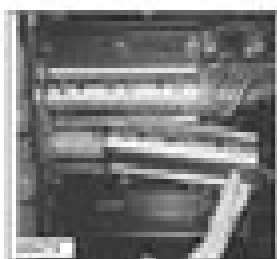
NOTE: Use caution not to bend or break the nut.



## SHAFT NUT ASSEMBLY

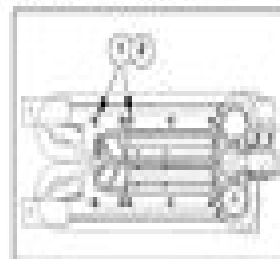
1. Clean the oil shaft. Apply a light coating of anti-rust compound.
2. Install the new shaft nut and pack assembly. Torque the bolt to 100 ft-lb (136 N-m).

NOTE: There is a left and right shaft nut pack (direction of lighting). Be sure the correct shaft nut pack is installed on each side of the shaft nut. The shaft nut packs are spaced 10" or 254 mm apart.



## SECTION 5B - DRIVESHAFTS AND CLUTCHES - CHAPTER 3

3. Install the wood screws and loosely secure with the washers, 2, and nuts, 1.
4. Adjust the gap between the wood screws and the shaft nut using a feeler gauge to obtain a clearance of 0.001 to 0.002 inch (0.025 to 0.051 mm).
5. Tighten the nuts, 1, to secure the wood screws in position.
6. Recheck the gap between the wood screws and the shaft nut to ensure that the screws did not move.



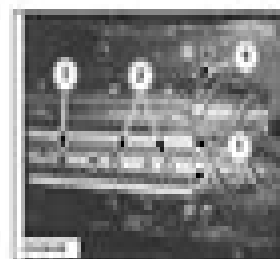
## Shaft Replacement (Double Type) (Double Shaft)

Double shaft type shaft nut is equipped with two hardened, replaceable shaft sections, 1, to provide extra protection against the increasing wear from cutting and abrading shaft elements. These screws are necessary to maintain shaft protrusion and reduce power consumption. Remove or replace the shaft section when damaged or lost.

To remove the shaft section, remove the two counterwashers, 2, the nuts, 3, and the tapered nut, 4.

Remove the shaft section by thread a new shaft section by flaring the taper end and inserting it on the opposite side, so that the opposite tapered end, 4, is leading. Recheck the hardware. Torque the counterwashers with the nuts, 3, to 100 to 125 ft-lb (136 to 168 N-m). Tighten the tapered nut assembly.

NOTE: The shaft sections are located at each end to reduce power consumption. The shaft section number ensures so that the numbering is on the leading face of the shaft edge.



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