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Demontage und Montage, Motor komplett
Disassembly and reassembly of complete engine
Démontage et montage moteur complet
Despiece y ensamblado conjunto de motor

Werkstatthandbuch FL 912, 8/FL 913C



Deutsch

13. Abgasrohrhalter mit neuer Dichtung anbauen.

14. Schrauben festziehen.

Anziehschritt:	
1. Anzugswert	20 Nm
2. Anzugswert	20 Nm
3. Anzugswert	60 ± 10 Nm

15. Schwenkflügel mit neuen Cu-Dichtungen anbauen und festziehen.

Anziehschritt:	20 ± 2 Nm
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16. Abgasrohrhalter mit neuer Dichtung anbauen, Schrauben festziehen.

Anziehschritt:	
Schrauben M 8	20 Nm
Schrauben M 10	20 Nm
1. Anzugswert	20 Nm
2. Anzugswert	20 Nm
3. Anzugswert	60 ± 10 Nm

Deutz Manual Taller 913

DP Hallahan

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Deutz Manual Teller 913:

Workshop Manual for Air-cooled Deutz Diesel Engines , Workshop Manual for Deutz Diesel Engines ,1981

Deutz Instruction Manual F3-6L 912 Klöckner-Humboldt-Deutz AG.,1975* Workshop Manual for Air-cooled Deutz Diesel Engines, Types F/A 6-12 L 714 ,1962 Workshop Manual for Air-cooled Deutz Diesel Engines ,19??

Betriebsanleitung Deutz KHD, *Deutz Instruction Manual F1L 410 D, F2L 410 D.* Klöckner-Humboldt-Deutz AG.,1973*
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