

HYDRAULIC SYSTEM

The hydraulic system provides power for the steering, brakes, pto clutch and brake, Powershift clutches, forward-reverse shuttle clutches, front-wheel drive clutch (if so equipped), differential lock, hydraulic lift, remote valve system, as well as lubrication for various systems. The charge/lubrication pump is located in rear side of range transmission front bearing carrier. The main hydraulic pump is located on right side of speed transmission housing. Refer to paragraph 13 for service information on hydraulic fluid and filter.

Refer to the following paragraphs for hydraulic pumps and system components.

HYDRAULIC PUMPS

All Models

135. PRESSURE AND FLOW TESTS (CHARGE/LUBRICATION PUMP). To test the charge/lubrication pressure, refer to Fig. 171 and remove test port plug from hydraulic oil filter head. Install a 1000 kPa (150 psi) pressure gauge to the test port. Start engine and heat hydraulic oil to a temperature of 50° C (120° F). With engine operating at 2200 rpm, fully cycle inching (clutch) pedal one time. Pressure gauge should read 345-480 kPa (50-70 psi). If not, check for faulty charge pump (low flow) or a faulty relief valve.

To test the charge pump flow, remove the hydraulic oil filter element and by-pass valve. Refer to Fig. 172 and install the flowmeter adapter (CAS-2009-9) as shown. Connect a hydraulic flowmeter (CAS-10280 or equivalent) to inlet and outlet fittings. With engine operating at 2200 rpm and oil temperature at 50° C (120° F), flow reading should be 102-121 L/m (27-32

U.S. gpm). If not, check for a faulty charge pump or a clogged suction screen.

136. PRESSURE AND FLOW TESTS (MAIN HYDRAULIC PUMP). To check the main pump low standby pressure, refer to Fig. 173 and remove test port plug from bottom of pump compensator. Install

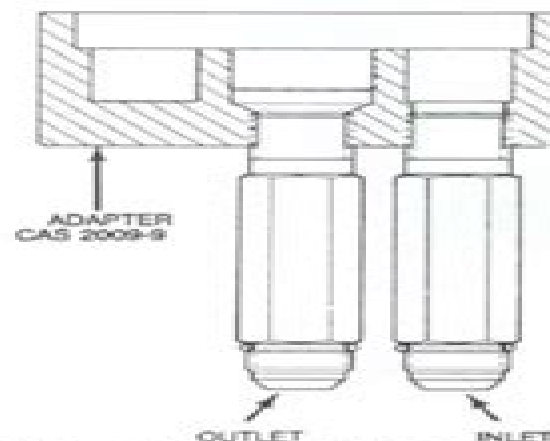


Fig. 172—Flowmeter adapter (CAS-2009-9) installed in place of hydraulic oil filter element to test charge pump flow.

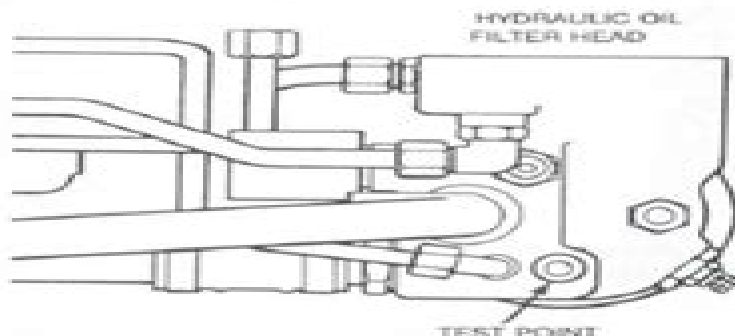


Fig. 171—Top view of hydraulic oil filter head showing charge and lubrication pump pressure test port.

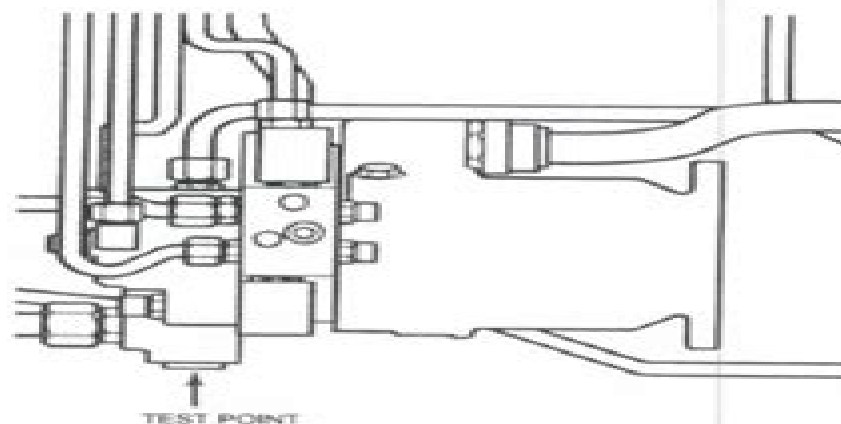


Fig. 173—Install pressure gauge at test point shown when checking low standby pressure or pump maximum pressure.

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