

1 vs. 2:	-11.40	1	2.60	-4.38	0.0000
1 vs. 3:	2.40	1	2.60	0.40	0.3712
2 vs. 3:	13.80	1	2.60	5.34	0.0002

(b) Use Tukey's test to compare pairs of treatment means. Use $\alpha = 0.01$.

$$S_{\bar{Y}_i} = \sqrt{\frac{MSE}{n}} = \sqrt{\frac{1690}{5}} = 1.8385$$

$$q_{0.01, 1, 10} = 5.04$$

$$L_0 = 1.8385(5.04) = 9.266$$

$$1 \text{ vs. } 2: |10.8 - 22.2| = 11.4 > 9.266$$

$$1 \text{ vs. } 3: |10.8 - 8.4| = 2.4 < 9.266$$

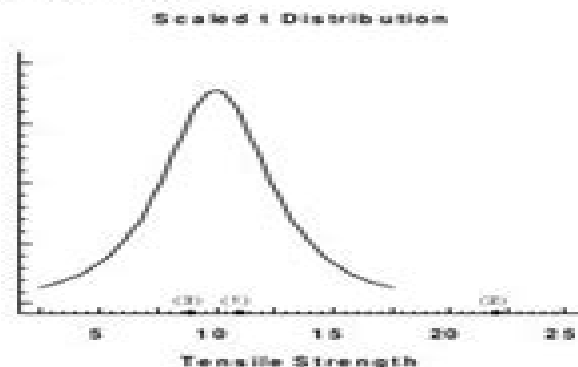
$$2 \text{ vs. } 3: |22.2 - 8.4| = 13.8 > 9.266$$

1 and 2 are different, 2 and 3 are different.

Notice that the results indicate that the mean of treatment 2 differs from the means of both treatments 1 and 3, and that the means for treatments 1 and 3 are the same. Notice also that the Fisher LSD procedure (see the computer output) gives the same results.

(c) Use the graphical procedure in Section 3-5.3 to compare the treatment means. What conclusions can you draw? How do they compare with the conclusions from part (a).

The scaled- t plot agrees with part (b). In this case, the large difference between the mean of treatment 2 and the other two treatments is very obvious.



(d) Construct a set of orthogonal contrasts, assuming that at the outset of the experiment you suspected the response time of circuit type 2 to be different from the other two.

$$H_0 = \mu_1 - 2\mu_2 + \mu_3 = 0$$

$$H_1 = \mu_1 - 2\mu_2 + \mu_3 \neq 0$$

$$C_1 = y_1 - 2y_2 + y_3$$

$$C_1 = 54 - 2(111) + 42 = -126$$

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Douglas C. Montgomery



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Scientific and Technical Aerospace Reports, 1995 *Process Planning Optimization in Reconfigurable*

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